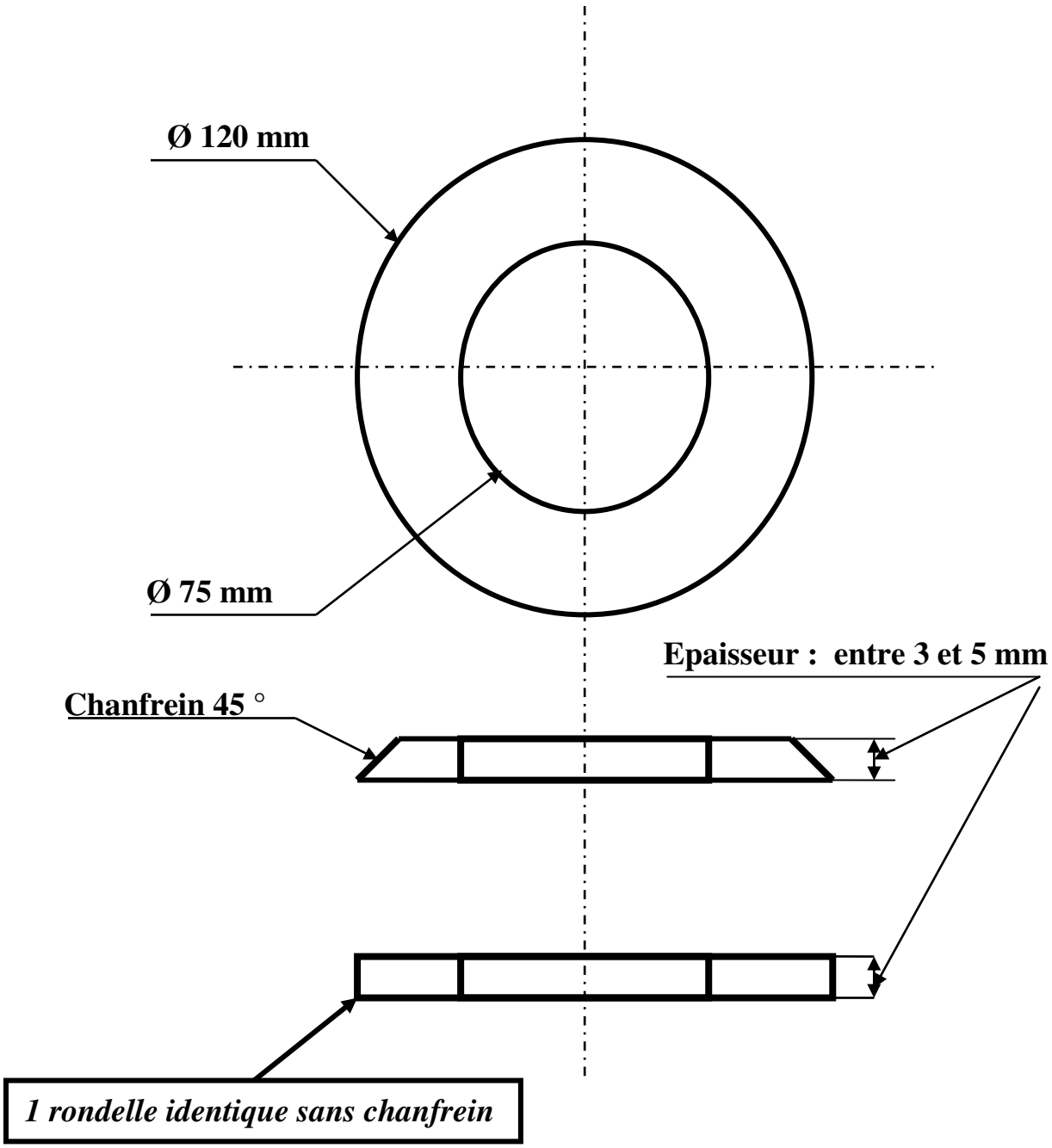pièces en aluminium