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REVISIONS			
REV	DESCRIPTION	APPROVED BY	DATE
02	MAKE BOLT TABS LONGER SO BOLTING CLEARS WELD	TEREIT	07/02/2024
01	INITIAL RELEASE	TEREIT	05/15/2024
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02

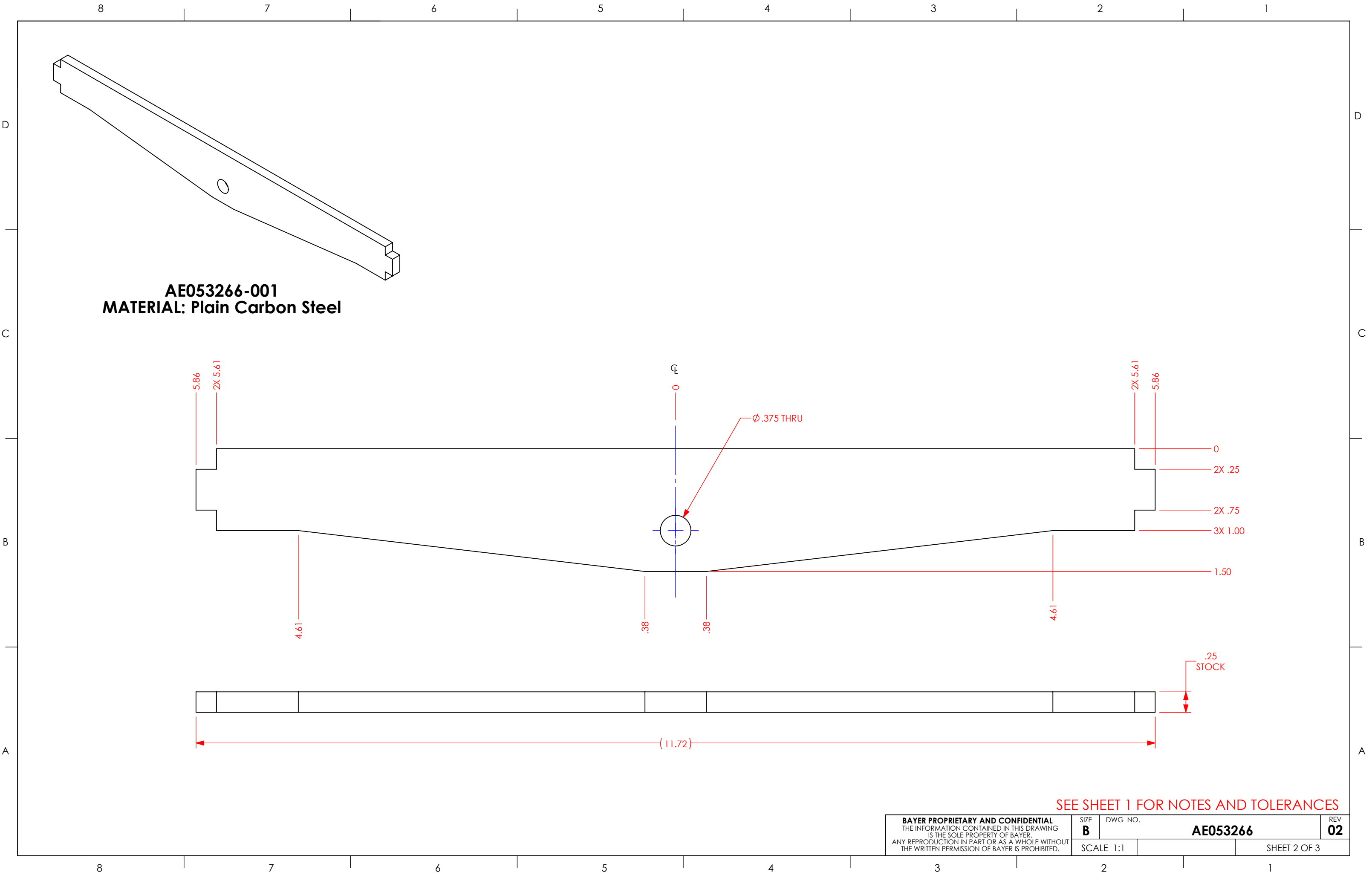
02

ITEM NO	PART NUMBER	REV.	DESCRIPTION	QTY.	MANUFACTURER	MANUFACTURERNO	SUPPLIER	SUPPLIERNO	ROHS
1	AE053266-001	02	BRACE	1	BAYER - CROP SCIENCE	AE053266-001	BAYER - CROP SCIENCE	AE053266-001	YES
2	AE053266-002	02	END PLATE	2	BAYER - CROP SCIENCE	AE053266-002	BAYER - CROP SCIENCE	AE053266-002	YES

NOTES (UNLESS OTHERWISE SPECIFIED):

- BREAK AND DEBURR ALL SHARP EDGES
- WATERJET PROFILE WHERE APPROPRIATE
- WELD ALL MATING PARTS WITH APPROPRIATE MATERIAL AND METHODS FOR RELATIVE STRENGTH
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STATE: DEVELOPMENT - RELEASED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMAL .X ±.1 ANGLES ±1° .XX ±.010 FRACTIONAL ±1/32 .XXX ±.005 (X.XX) REFERENCE DIMENSION SURFACE FINISH: 125√OR BETTER DO NOT SCALE DRAWING THIRD ANGLE PROJECTION 		PROJECT: FLEX PLANTER SYSTEM		BAYER U.S. - CROP SCIENCE AUTOMATION ENGINEERING 700 CHESTERFIELD PARKWAY WEST, CHESTERFIELD, MO 63017									
MATERIAL:				APPROVALS		DATE		DESCRIPTION: WELDMENT, UPPER SPRING MOUNT							
FINISH: POWDER COAT CASE IH RED				DRAWN BY		EGSMJ						05/14/2024			
MODIFIED FROM:				DESIGN BY		TEREIT						05/13/2024			
--				ENG APPR.		TEREIT		07/02/2024		SIZE B		DWG NO. AE053266		REV 02	
BAYER PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BAYER. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BAYER IS PROHIBITED.				DIMENSIONING AND TOLERANCING PER ASME Y14.5M - 2009				SCALE 1:2		RoHS COMPLIANT: Yes		SHEET 1 OF 3			



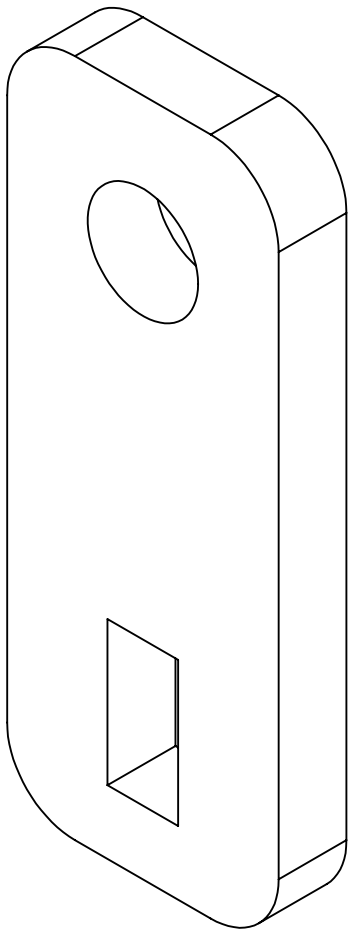
8 7 6 5 4 3 2 1

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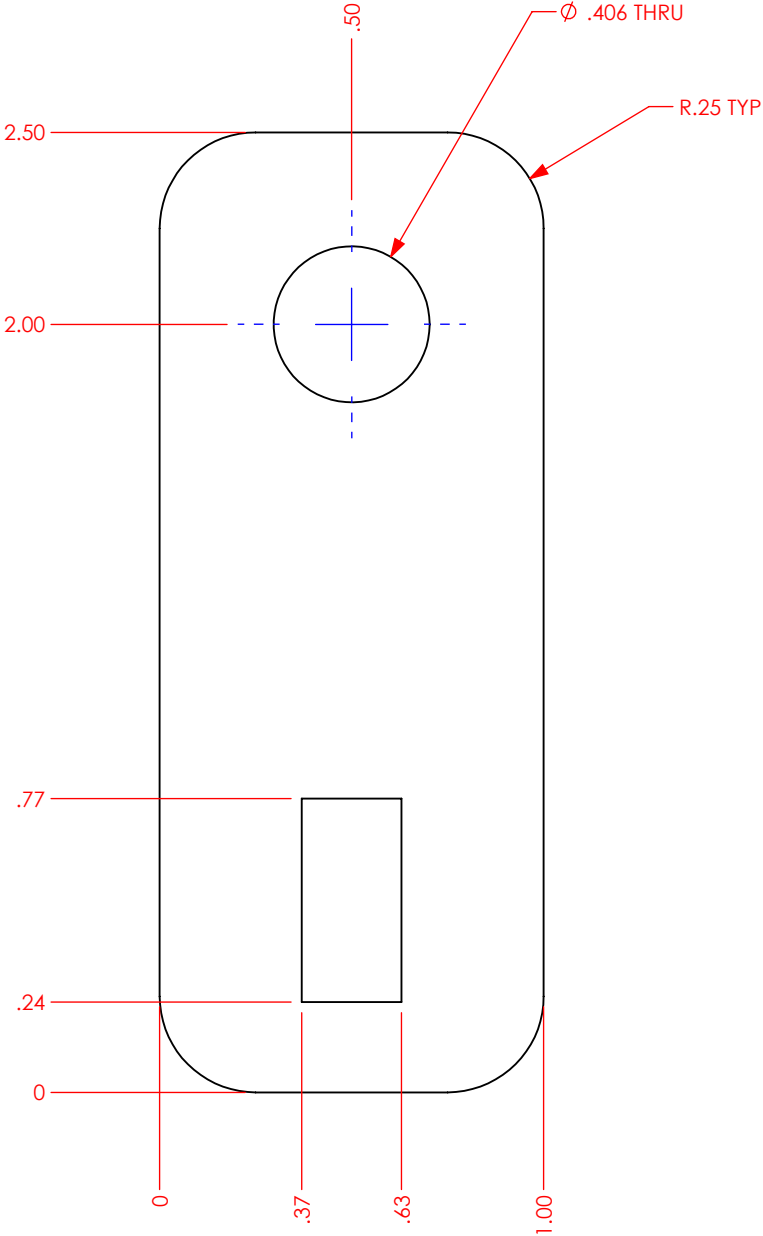
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AE053266-002
MATERIAL: Plain Carbon Steel



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STOCK

SEE SHEET 1 FOR NOTES AND TOLERANCES

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	SCALE 2:1		SHEET 3 OF 3

8 7 6 5 4 3 2 1

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