



Property of 	Created Date	Created By	Change Date	Changed By	IP Number
	15 JUN 2015	QMTMIG1	15 JAN 2021	188896	IP_DPC04000_01
INSPECTION PLAN DESCRIPTION:	VALVE ASSEMBLIES AND COMPONENTS USED IN			Revision	Change Number:
				4	5110499
VALVE ASSEMBLIES AND COMPONENTS USED IN CONTROL SYSTEMS					
Summarized Inspection Plan Cover page:					
OPERATION ACTIVITY : 0010		SURVEILLANCE DEFINITIONS			SAMPLE PLAN
0010	DDF000Z1	SURVEILLANCE DEFINITIONS			
OPERATION ACTIVITY : 0020		NONCONFORMANCE CONTROL			SAMPLE PLAN
0010	DNCRNN38	NONCONFORMANCE CONTROL			ZPCS100%
OPERATION ACTIVITY : 0030		PRE-MANUFACTURING MEETING			SAMPLE PLAN
0010	DPMHNN01	PRE-PRODUCTION MEETING			
OPERATION ACTIVITY : 0040		MECHANICAL TESTING			SAMPLE PLAN
0010	DMCRNN01	MECHANICAL TESTING			ZPCS01
OPERATION ACTIVITY : 0050		CHEMICAL ANALYSIS			SAMPLE PLAN
0010	DMCRNN02	CHEMICAL ANALYSIS			ZPCS01
OPERATION ACTIVITY : 0060		HEAT TREAT CONTROL			SAMPLE PLAN
0010	DMCRNN03	HEAT TREAT CONTROL			ZPCS01
OPERATION ACTIVITY : 0070		TRACEABILITY / SET-OUT			SAMPLE PLAN
0010	DISMNN03	SET-OUT TRACEABILITY			ZPCS100%
OPERATION ACTIVITY : 0080		SERIALIZATION / MARKING			SAMPLE PLAN
0010	DIMMNN07	MARKING			ZPCS100%
OPERATION ACTIVITY : 0090		PART HARDNESS			SAMPLE PLAN
0010	DNHRNN36	PART HARDNESS			21201500
OPERATION ACTIVITY : 0100		REPAIR WELDS			SAMPLE PLAN
0010	DWANNN08	WELD AUTHORIZATION			

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OPERATION ACTIVITY : 0110		DIMENSIONAL VERIFICATION				SAMPLE PLAN	
0010	DDLNN14	DIMENSIONAL INSPECTION				21201500	
OPERATION ACTIVITY : 0120		VISUAL INSPECTION				SAMPLE PLAN	
0010	DVIRNN97	VISUAL EXAMINATION				ZPCS100%	
OPERATION ACTIVITY : 0130		COATING / PAINTING				SAMPLE PLAN	
0010	DCOMNN13	COATING / PLATING				ZPCS100%	
OPERATION ACTIVITY : 0140		DOCUMENTATION				SAMPLE PLAN	
0005	DRIAD001	DOCUMENTATION CONTENT REQUIREMENTS					
0010	DDORNN05	DOCUMENTATION REVIEW				ZPCS100%	
0020	DRCOC001	CERTIFICATE OF COMPLIANCE					
0030	DRTRA002	TRACEABILITY RECORDS					
0040	DRTRA008	RECORD TRACEABILITY					
0050	DRTRA009	TRACEABILITY SHEET					
0060	DRMTR009	MATERIAL TEST REPORTS					
0070	DRHTT005	HEAT TREATMENT CONTROL RECORDS				ZPCS100%	
0080	DRDIM0Z1	DIMENSIONAL INSPECTION RECORDS					
0090	DRDVI001	VISUAL INSPECTION REPORTS					
0100	DRAPT001	FINAL ASSEMBLY TEST REPORT					
0110	DRPTR0Z1	PRESSURE TEST RECORDS					
0120	DRFAT001	FACTORY ACCEPTANCE TEST RECORDS					
0130	DRCOT001	COATING/PAINTING DOCUMENTATION					
0140	DRPRE001	PRESERVATON REPORT					
OPERATION ACTIVITY : 0150		STORAGE / SHIPPING				SAMPLE PLAN	
0010	DSRMNN15	RUST PREVENTATIVE				ZPCS100%	
0020	DSEMNN16	SURFACE PROTECTION				ZPCS100%	
0030	DSDMNN02	FLUSHING				ZPCS100%	

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INSPECTION / TEST ACTIVITY		INSPECTION ID NUMBER	REFERENCE STANDARD <sup>1</sup>	PROCEDURE AND/OR ACCEPTANCE CRITERIA, METHOD, DOCUMENTATION REQUIREMENT <sup>2</sup>	SAMPLE PLAN
<b>OPERATION ACTIVITY :</b>		<b>0010</b>	SURVEILLANCE DEFINITIONS		
0010	SURVEILLANCE DEFINITIONS	DDF000Z1	CAMERON REQUIREMENT	<p>SURVEILLANCE DEFINITIONS</p> <p>HOLD POINT - ACTIVITY THAT REQUIRES TWO WORKING DAYS ADVANCE NOTIFICATION FOR WORK PERFORMED AT FACILITIES WITH RESIDENT SURVEYORS, OR FIVE WORKING DAYS AT OTHER FACILITIES. WORK SHALL NOT PROCEED BEYOND THIS POINT WITHOUT WRITTEN CONFIRMATION OF WAIVER.</p> <p>WITNESS POINT - ACTIVITY THAT REQUIRES TWO WORKING DAYS ADVANCE NOTIFICATION FOR WORK PERFORMED AT FACILITIES WITH RESIDENT SURVEYORS, OR FIVE WORKING DAYS AT OTHER FACILITIES. WORK MAY PROCEED ON SCHEDULE SHOULD THE REPRESENTATIVES FAIL TO SHOW FOR THE ACTIVITY. WAIVER OF NOTIFICATION REQUIREMENTS SHALL BE IN WRITING.</p> <p>MONITOR POINT - ACCESS SHALL BE PROVIDED TO ALLOW SURVEILLANCE ON SITE AND AT SUB-SUPPLIERS. MONITORING ACTIVITIES ARE NOT RESTRICTED TO SPECIFICALLY IDENTIFIED MONITOR POINTS AND WILL NOT BE SUBJECT TO ANY FORMAL NOTIFICATION, THOUGH MANUFACTURING PERSONNEL ARE EXPECTED TO SHARE PLANNING AND SCHEDULING INFORMATION.</p> <p>REVIEW POINT - APPROPRIATE RECORDS OF THE ACTIVITY SHALL BE PROVIDED FOR REVIEW. WHERE PRACTICAL, REVIEW OF RECORDS SHALL TAKE PLACE PROGRESSIVELY THROUGHOUT THE MANUFACTURE AND TEST PROCESS.</p> <p>START-UP - ACTIVITY THAT REPRESENTS THE FIRST TIME A PROCESS OR PROCEDURE IS USED IN A SPECIFIC WORK ORDER, OR PURCHASE ORDER. ACTIVITIES WITH START-UP SURVEILLANCE REQUIREMENTS REVERT TO "MONITOR" FOR SUBSEQUENT PROCESSING.</p> <p>CAMERON SOURCE INSPECTION - ACTIVITY THAT REQUIRES PROVIDING TWO WORKING DAYS ADVANCED NOTIFICATION FOR INSPECTION OR WITNESS OF INSPECTION BY CAMERON REPRESENTATIVE. ACTIVITIES WAIVED BY CAMERON SHALL BE IN WRITING.</p>	

<b>OPERATION ACTIVITY :</b>		<b>0020</b>	NONCONFORMANCE CONTROL		
0010	NONCONFORMANCE CONTROL	DNCRNN38	CAMERON BOM	<p>NONCONFORMANCE CONTROL</p> <p>CAMERON SHALL BE NOTIFIED BY THE VENDOR OF NONCONFORMANCES TO THE APPROVED MPS, INSPECTION PLAN AND ANY NONCONFORMANCE REQUIRING RE-HEAT TREATMENT OR RE-TESTING OF MATERIAL.</p> <p>-- SURVEILLANCE --</p> <p>CAMERON : REVIEW    THIRD PARTY : NONE    CUSTOMER : NONE</p> <p>DOCUMENT REQUIREMENTS: NONCONFORMANCE REPORT</p> <p>SAMPLE SIZE: 100%</p>	Sample 100%

<b>OPERATION ACTIVITY :</b>		<b>0030</b>	PRE-MANUFACTURING MEETING		
0010	PRE-PRODUCTION MEETING	DPMHNN01	CAMERON REQUIREMENT	<p>PRE-PRODUCTION MEETING</p> <p>A PRE-PRODUCTION MEETING IS REQUIRED WHEN ONE OR MORE OF THE FOLLOWING APPLIES:</p> <p>1. A SUPPLIER IS MANUFACTURING THE PART(S) FOR THE 1ST TIME.</p>	

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			2. WHEN A MAJOR CHANGE HAS BEEN MADE TO THE DESIGN, MATERIAL SPECIFICATION OR INSPECTION PLAN. 3. A CAMERON FACILITY SPECIFIES IN THE SUPPLIER'S PURCHASE ORDER THAT PRE-PRODUCTION MEETING IS REQUIRED. 4. WHEN THE SUPPLIER HAS NOT MANUFACTURED THE SPECIFIC PART(S) FOR ONE YEAR. NOTE: PRE-PRODUCTION MEETINGS, AT THE OPTION OF THE APPLICABLE CAMERON FACILITY, CAN BE HELD FORMALLY OR INFORMALLY VIA TELEPHONE CONFERENCE AT CAMERON'S FACILITY OR SUPPLIER'S FACILITY. -- SURVEILLANCE -- CAMERON : HOLD THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: MINUTES OF MEETING RECORDED AND RETAINED BY CAMERON AFTER THE PRE-PRODUCTION MEETING IS HELD. SAMPLE SIZE: PRIOR TO START OF WORK	

OPERATION ACTIVITY :		0040	MECHANICAL TESTING	
0010	MECHANICAL TESTING	DMCRNN01	CAMERON BOM; MATERIAL SPECIFICATION  MECHANICAL TESTING VERIFICATION OF EACH HEAT OF STEEL TO CAMERON MATERIAL SPECIFICATION OR INDUSTRY STANDARD FOR QTC MECHANICAL PROPERTIES, HARDNESS, AND IMPACTS. DOCUMENT QTC RESULTS FOR MECHANICAL PROPERTIES, IMPACTS AND HARDNESS, INCLUDING A STATEMENT OF COMPLIANCE TO THE CAMERON MATERIAL SPECIFICATION. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: QUALITY TEST COUPON RESULTS REPORT DOCUMENTS SHALL COMPLY WITH EN10204 (DIN 50049) 3.1. SAMPLE SIZE: PER HEAT NUMBER	Standard Sampling Procedure

OPERATION ACTIVITY :		0050	CHEMICAL ANALYSIS	
0010	CHEMICAL ANALYSIS	DMCRNN02	CAMERON BOM  CHEMICAL ANALYSIS VERIFY THE CHEMICAL COMPOSITION OF RAW MATERIAL TO THE CAMERON MATERIAL SPECIFICATION OR INDUSTRY STANDARD. DOCUMENT ACTUAL WEIGHT-PERCENT OF ELEMENTS LISTED BY THE MATERIAL SPECIFICATION. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: MATERIAL TEST REPORT DOCUMENTATION SHALL COMPLY WITH EN10204 (DIN 50049) 3.1. SAMPLE SIZE: PER HEAT NUMBER	Standard Sampling Procedure

OPERATION ACTIVITY :		0060	HEAT TREAT CONTROL	
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0010	HEAT TREAT CONTROL	DMCRNN03	CAMERON BOM; MATERIAL SPECIFICATION	HEAT TREAT CONTROL VERIFY HEAT TREAT PARAMETERS TO CAMERON MATERIAL SPECIFICATION. VERIFY THAT DOCUMENTATION INCLUDES ACTUAL TEMPERATURES, TIMES AT TEMPERATURE, QUENCH MEDIA TYPE, TEMPERATURE MONITORING METHODS FOR THE PARTS AND QTC; AND FURNACE CALIBRATION DETAILS (CALIBRATED TO API 6A ANNEX M OR EQUIVALENT INDUSTRY STANDARD) IN ACCORDANCE WITH CAMERON MATERIAL SPECIFICATION. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: HEAT TREATMENT CERTIFICATE OF COMPLIANCE SAMPLE SIZE: PER HEAT TREAT LOT	Standard Sampling Procedure


<b>OPERATION ACTIVITY :</b>		<b>0070</b>	TRACEABILITY / SET-OUT		
0010	SET-OUT TRACEABILITY	DISMNN03	CAMERON BOM	SET-OUT TRACEABILITY A UNIQUE TRACEABILITY SHALL BE MAINTAINED VIA A SET-OUT/TRACEABILITY REPORT WHEN TRACEABLE COMPONENTS ARE FABRICATED AND/OR ASSEMBLED TO OTHER TRACEABLE COMPONENTS. INCLUDING BOLTING TRACEABILITY. ACCEPTANCE CRITERIA ENSURE ALL CRITICAL ITEMS ARE LISTED ON THE SET-OUT-REPORT -- SURVEILLANCE -- CAMERON: MONITOR THIRD PARTY: NONE CUSTOMER: NONE DOCUMENT REQUIREMENTS: SET-OUT TRACEABILITY REPORT SAMPLE SIZE: 100%	Sample 100%

<b>OPERATION ACTIVITY :</b>		<b>0080</b>	SERIALIZATION / MARKING		
0010	MARKING	DIMMNN07	CAMERON BOM, D-NOTE, X-043764-01	MARKING VERIFY MARKING OF EACH PART IN ACCORDANCE WITH THE D-NOTE LISTED ON THE BILL OF MATERIAL (BOM) /DRAWING. ALL MARKING SHALL BE LEGIBLE AND IDENTIFIABLE. NOTE: WHEN APPLICABLE, THE SERIAL NUMBER SHOULD NOT EXCEED 18 CHARACTERS LONG.  -- SURVEILLANCE -- CAMERON: MONITOR THIRD PARTY: NONE CUSTOMER: NONE DOCUMENT REQUIREMENTS: NONE SAMPLE SIZE: 100%	Sample 100%

<b>OPERATION ACTIVITY :</b>		<b>0090</b>	PART HARDNESS		
0010	PART HARDNESS	DNHRNN36	CAMERON BOM X-008065	PART HARDNESS VERIFY HARDNESS OF COMPONENT TO CAMERON MATERIAL SPECIFICATION WHEN HARDNESS LOCATION IS SPECIFIED BY THE ENGINEERING DRAWING(AFTER ALL EXTERIOR MACHINING AND HEAT TREATMENT, INCLUDING STRESS RELIEF). HARDNESS VALUE TO BE STAMPED ON MATERIAL NEXT TO TEST LOCATION USING LOW STRESS STEEL STAMP. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE	ISO 2859-1 Lev II AQL 1.5

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			DOCUMENT REQUIREMENTS: HARDNESS TEST REPORT SAMPLE SIZE: LEVEL II 1.5 AQL	

<b>OPERATION ACTIVITY :</b>		<b>0100</b>	REPAIR WELDS	
0010	WELD AUTHORIZATION	DWANNN08	CAMERON BOM	WELD AUTHORIZATION VERIFY THAT NO WELDING AND/OR REPAIR WELDING HAS BEEN PERFORMED. -- SURVEILLANCE -- CAMERON : NONE THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: NO WELD STATEMENT IN THE MTR


<b>OPERATION ACTIVITY :</b>		<b>0110</b>	DIMENSIONAL VERIFICATION	
0010	DIMENSIONAL INSPECTION	DDLRRN14	CAMERON BOM	DIMENSIONAL INSPECTION (COMPONENT, PRESSURE CONTAINING/SEALING) PERFORM DIMENSIONAL INSPECTION PER APPLICABLE DRAWING. INDICATE PASS/FAIL STATUS ON COMPONENT OR ON RECORDS TRACEABLE TO COMPONENT. ASSEMBLY: NOT APPLICABLE -- SURVEILLANCE -- CAMERON: REVIEW THIRD PARTY: NONE CUSTOMER: NONE DOCUMENT REQUIREMENTS: DIMENSIONAL INSPECTION REPORT SAMPLE SIZE: LEVEL II 1.5 AQL

<b>OPERATION ACTIVITY :</b>		<b>0120</b>	VISUAL INSPECTION	
0010	VISUAL EXAMINATION	DVIRNN97	CAMERON REQUIREMENT	VISUAL EXAMINATION EXAMINE SUPPLY PORTS ON SEAL PLATES FOR DEBRIS, BURR'S AND FOREIGN CONTAMINATION. SUPPLY PORTS WILL BE MAGNIFIED AT 120X MINIMUM MAGNIFICATION DURING INSPECTION. SEAL RINGS SEALING SURFACE SHOULD BE VISUALLY INSPECTED. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: VISUAL INSPECTION REPORT SAMPLE SIZE: 100%

<b>OPERATION ACTIVITY :</b>		<b>0130</b>	COATING / PAINTING	
0010	COATING / PLATING	DCOMNN13	CAMERON BOM	COATING / PLATING VERIFY THAT COATINGS OR PLATINGS ARE PROCESSED AND INSPECTED PER THE APPLICABLE PLATING OR COATING SPECIFICATIONS ON THE BILL OF MATERIAL. VERIFY DOCUMENTATION FOR COATING OR PLATING TO THE REQUIREMENTS OF THE COATING OR PLATING SPECIFICATIONS. -- SURVEILLANCE -- CAMERON : MONITOR THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: COATING VERIFICATION REPORT SAMPLE SIZE: 100%

<b>OPERATION ACTIVITY :</b>		<b>0140</b>	DOCUMENTATION	
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0005	DOCUMENTATION CONTENT REQUIREMENTS	DRIAD001	X-009014, CAMERON REQUIREMENTS	DOCUMENTATION CONTENT REQUIREMENTS WHEN X-009014 IS LISTED IN THE BOM, THE CONTENT IN THE DOCUMENTS REQUIRED BY THE INSPECTION PLAN SHALL COMPLY WITH THE REQUIREMENTS ESTABLISHED IN X-009014.	
0010	DOCUMENTATION REVIEW	DDORNN05	CAMERON REQUIREMENT	DOCUMENTATION REVIEW CAMERON TO REVIEW ALL DOCUMENTATION THAT IS REQUIRED BY THIS INSPECTION PLAN. ALL DOCUMENTATION MUST BE IN LEGIBLE FORMAT. -- SURVEILLANCE -- CAMERON : REVIEW THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: ALL NECESSARY DOCUMENTATION SAMPLE SIZE: 100%	Sample 100%
0020	CERTIFICATE OF COMPLIANCE	DRCOC001	CAMERON REQUIREMENT	CERTIFICATE OF COMPLIANCE CERTIFICATE OF COMPLIANCE TO THE CURRENT EDITION OF THE APPLICABLE API SPECIFICATION AS PER THE BILL OF MATERIAL (BOM)	
0030	TRACEABILITY RECORDS	DRTRA002	CAMERON REQUIREMENT	TRACEABILITY RECORDS SET OUT REPORT INCLUDING: EQUIPMENT PART NUMBER, EQUIPMENT DESCRIPTION, HEAT NUMBER/LOT NUMBER AND SERIAL NUMBER OF ALL CRITICAL COMPONENTS, IDENTIFICATION OF PURCHASE ORDER, QUANTITY AND BOLTING TRACEABILITY	
0040	RECORD TRACEABILITY	DRTRA008	CAMERON REQUIREMENT	RECORD TRACEABILITY ALL RECORDS SHALL INCLUDE TRACEABILITY INFORMATION (FOR EXAMPLE, PART NUMBER, SERIAL NUMBER, HEAT NUMBER, PO NUMBER OR SALES ORDER NUMBER) ON EACH PAGE OF THE RECORD. RECORDS SHALL FOLLOW THE SEQUENCE OF THE INSPECTION PLAN ACTIVITIES IN THE MANUFACTURING RECORD BOOK (MRB).	
0050	TRACEABILITY SHEET	DRTRA009	CAMERON REQUIREMENT	TRACEABILITY SHEET TRACEABILITY SHEET CONTAINING THE FOLLOWING: EQUIPMENT PART NUMBER, EQUIPMENT DESCRIPTION, MANUFACTURER HEAT NUMBER/LOT NUMBER AND SERIAL NUMBER OF ALL CRITICAL COMPONENTS, IDENTIFICATION OF PURCHASE ORDER, QUANTITY	
0060	MATERIAL TEST REPORTS	DRMTR009	CAMERON REQUIREMENT	MATERIAL TEST REPORTS MATERIAL TEST REPORTS INCLUDING: a) CHEMICAL ANALYSIS b) TENSILE TESTS c) IMPACT TEST d) HARNESS TEST e) NDE REPORT f) HEAT TREATMENT	
0070	HEAT TREATMENT CONTROL RECORDS	DRHTT005	CAMERON REQUIREMENT	HEAT TREATMENT CONTROL RECORDS MATERIAL HEAT TREATMENT (HEAT TREATMENT RECORDS IF REQUIRED) - CERTIFICATION SHALL INCLUDE ACTUAL TEMPERATURES AND TIMES AT TEMPERATURE FOR EACH HEAT CYCLE, QUENCH MEDIA TYPE AND TEMPERATURE MONITORING METHOD FOR THE PARTS. QTC HEAT TREATMENT CERTIFICATIONS SHALL INCLUDE ACTUAL TEMPERATURES AND TIMES AT TEMPERATURE FOR EACH HEAT CYCLE, QUENCH MEDIA TYPE AND TEMPERATURE MONITORING METHOD FOR THE PARTS. QTC DESCRIPTION CERTIFICATION SHALL INCLUDE: QTC CONFIGURATION AND SIZE. ACTUAL	Sample 100%

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				HOT WORK RATIO. THE METHOD OBTAIN THE QTC (I.E. SEPERATELY FORGED, SACRIFICIAL PART, TREPPANNED, PROLONGATION, ETC.)	
0080	DIMENSIONAL INSPECTION RECORDS	DRDIM0Z1	CAMERON REQUIREMENTS	DIMENSIONAL INSPECTION RECORDS DIMENSIONAL INSPECTION RECORDS	
0090	VISUAL INSPECTION REPORTS	DRDVI001	CAMERON REQUIREMENT	VISUAL INSPECTION REPORTS VISUAL INSPECTION REPORTS	
0100	FINAL ASSEMBLY TEST REPORT	DRAPT001	CAMERON REQUIREMENT	FINAL ASSEMBLY TEST REPORT FINAL ASSEMBLY TEST REPORT TO INCLUDE: EQUIPMENT PART NUMBER, MANUFACTURER SERIAL NUMBER, TEST RECORD(S) AS OUTLINED IN OEM PROCEDURE(S), OEM PROCEDURE (S) USED	
0110	PRESSURE TEST RECORDS	DRPTR0Z1	CAMERON REQUIREMENT	PRESSURE TEST RECORDS ACTUAL TEST PRESSURE, HOLD TIME/DURATION, TEST CHARTS. CERTIFICATE OF COMPLIANCE ON EQUIPMENT.  FINAL ASSEMBLY TEST REPORT TO INCLUDE: EQUIPMENT PART NUMBER, MANUFACTURER SERIAL NUMBER, TEST RECORD(S) AS OUTLINED IN OEM PROCEDURE(S), OEM PROCEDURE (S) USED	
0120	FACTORY ACCEPTANCE TEST RECORDS	DRFAT001	CAMERON REQUIREMENT	FACTORY ACCEPTANCE TEST RECORDS FINAL ASSEMBLY TEST REPORT TO INCLUDE: EQUIPMENT PART NUMBER, MANUFACTURER SERIAL NUMBER, TEST RECORD(S) AS OUTLINED IN OEM PROCEDURE(S), OEM PROCEDURE (S) USED	
0130	COATING/ PAINTING DOCUMENTATION	DRCOT001	CAMERON REQUIREMENT	COATING/PAINTING DOCUMENTATION COATING/PAINTING DOCUMENTATION SHALL INCLUDE:  PART NUMBER; SERIAL NUMBER; MANUFACTURER OF COATING/PAINTING; COATING/PAINTING PROCEDURE; DRY FILM THICKNESS (DFT); ATMOSPHERIC CONDITIONS; BATCH AND/OR LOT NUMBER OF COATING/PAINTING; QUANTITY OF ITEMS COATED/PAINTED;	
0140	PRESERVATON REPORT	DRPRE001	CAMERON BOM	PRESERVATON REPORT PRESERVATION REPORT SHALL INCLUDE:  EQUIPMENT PART NUMBER;	

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			EQUIPMENT DESCRIPTION; DATE PRESERVATION BEGAN; PRESERVATION PROCEDURE NUMBER	

OPERATION ACTIVITY : 0150			STORAGE / SHIPPING		
0010	RUST PREVENTATIVE	DSRMNN15	CAMERON BOM FACILITY PROCEDURES	RUST PREVENTATIVE VERIFY THAT PRIOR TO SHIPMENT, PIPE SHALL BE PROTECTED WITH A RUST PREVENTATIVE WHICH WILL NOT BECOMES FLUID AND RUN AT A TEMPERATURE LESS THAN 125 DEGREED FAHRENHEIT. -- SURVEILLANCE -- CAMERON : MONITOR THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: NONE SAMPLE SIZE: 100%	Sample 100%
0020	SURFACE PROTECTION	DSEMNN16	CAMERON REQUIREMENT	SURFACE PROTECTION VERIFY EXPOSED SEALING SURFACES ARE PROTECTED FROM MECHANICAL DAMAGE FOR SHIPPING. -- SURVEILLANCE -- CAMERON : MONITOR THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: NONE SAMPLE SIZE: 100%	Sample 100%
0030	FLUSHING	DSDMNN02	CAMERON BOM	FLUSHING VERIFY THAT HYDRAULIC OPERATING SYSTEMS ARE FLUSHED WITH A CORROSION INHIBITOR ANTI-FREEZE AND PORTS PLUGGED PRIOR TO STORAGE OR SHIPMENT. -- SURVEILLANCE -- CAMERON : MONITOR THIRD PARTY : NONE CUSTOMER : NONE DOCUMENT REQUIREMENTS: NONE SAMPLE SIZE: 100%	Sample 100%

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