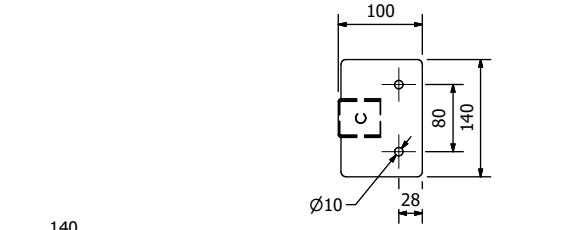

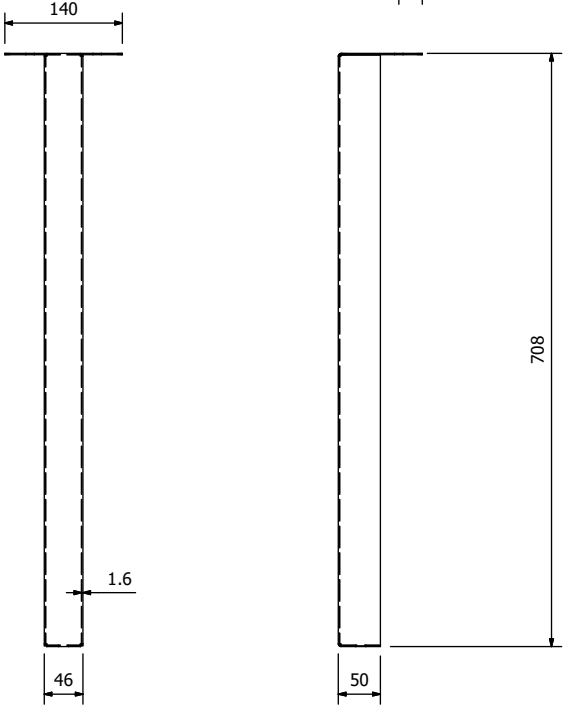

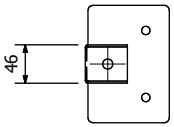

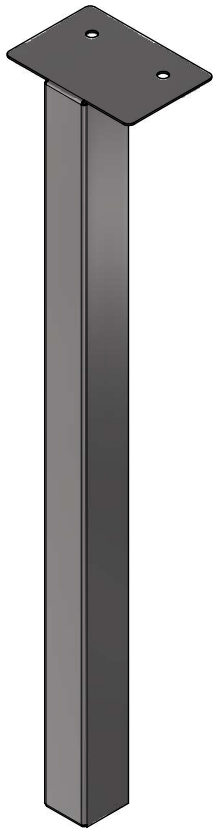

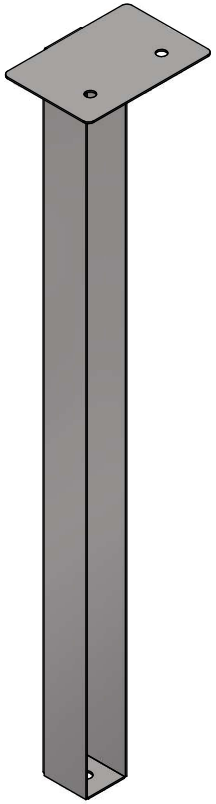

Material: 1.6 mm thick Stainless Steel Grade 304

Finish: #4 Brushed Finish

GENERAL NOTES

(UNLESS NOTED OTHERWISE)

1. ALL DIMENSIONS IN MILLIMETRES ROUNDED TO ONE DECIMAL PLACE.
2. TOLERANCES:-

FABRICATION	MACHINING
LINEAR	LINEAR
0-10mm ± 0.25	±0.2
10-1000mm ± 0.5	
1000mm ± 1.0	
ANGULAR	ANGULAR
± 0.25°	±0.2°

3. SURFACE FINISH — 3.2
   MACHINED
   ALL ROUGH CUT SURFACES TO BE FINISHED 120 GRIT.
   ALL HOLES TO BE DEBURRED AND ALL SHARP EDGES REMOVED.
4. MATERIAL

STRUCTURAL STEEL	TO AS1163, AS3678
MILD STEEL	TO AS1594, AS1595
STAINLESS STEEL	TO AS1449, AS2837

5. WELDING

STRUCTURAL STEEL	TO AS1554
MILD STEEL	TO AS1554
STAINLESS STEEL	TO AS1554
ALUMINIUM	TO AS1665

   ALL WELDS TO BE NO GREATER THAN THE MINIMUM THICKNESS OF PLATES OR SHEETS TO BE WELDED.
6. SCREW THREADS
   TO AS1275 (METRIC ISO)
7. POWDER COATING
   TO AS4506-2005
   CLEAN ALL THREADS AFTER PROCESS

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Revision	Description	By	Date

auto bag drop

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Botany, NSW 2019 Australia
Tel: +61 2 9695 7200
URL: www.icm.aero

ICM an AMADEUS company

Project		Scale (A3)	Drawn	Date	Approved / Date / Sheet
		1 : 6	JZ	30/03/2022	1 of 1
Drawing Title		Job No.	Drawing No.		Revision / Angle
S3 Front Support - ADP Prototype			A16-00699		0