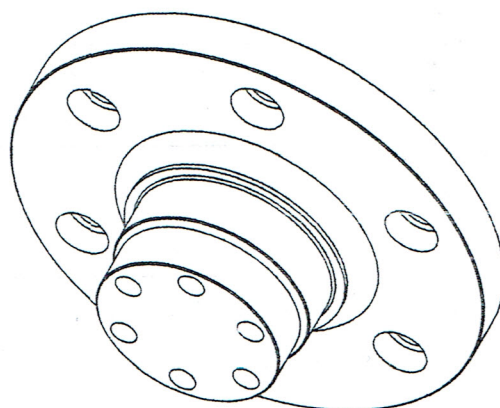
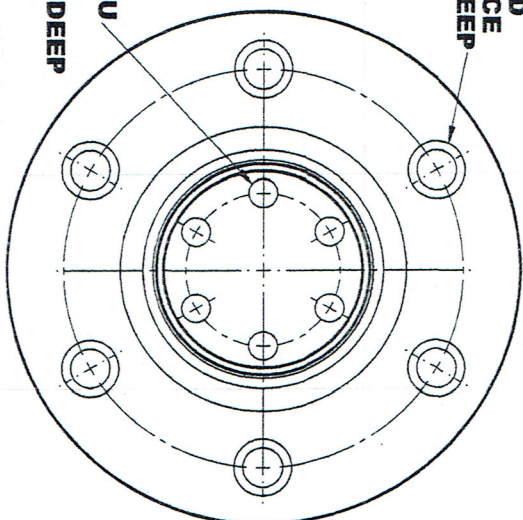


Rep A



6x ϕ 13.75mm THRU
ON 139.7mm PCD
C/BORE BACK FACE
 ϕ 20mm x 10mm DEEP

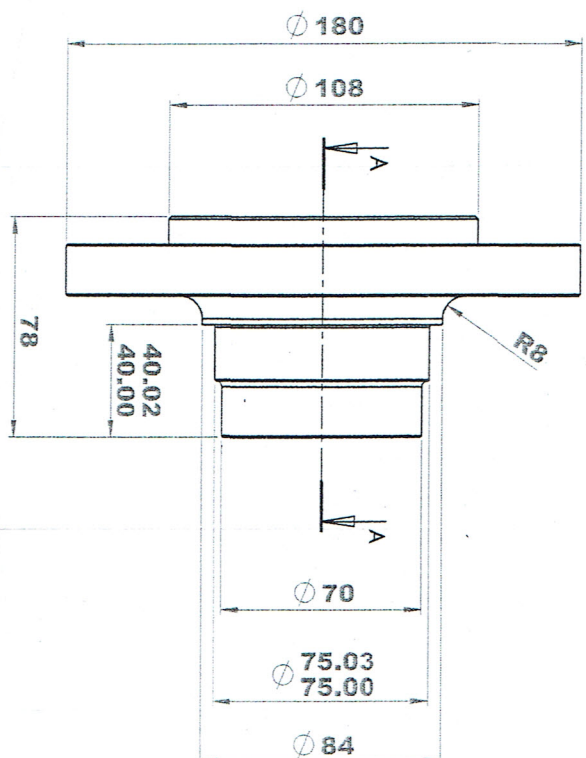
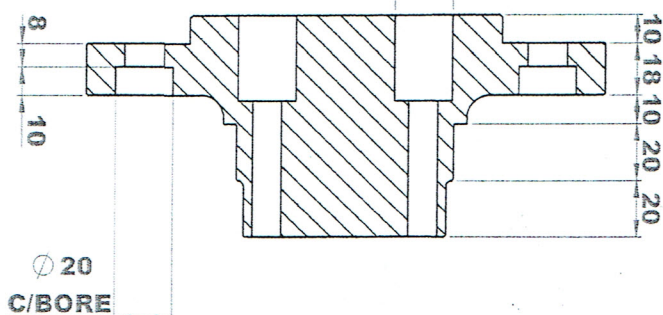
6x ϕ 10mm THRU
ON 54mm PCD
 ϕ 20 C/BORE 30mm DEEP



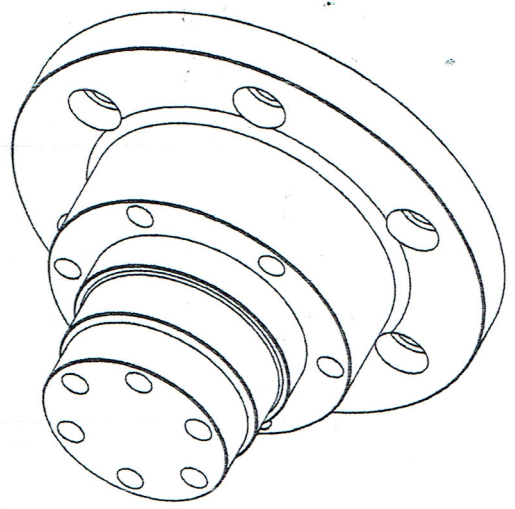
$\times$ ϕ 20 = 2
Aluminium

SECTION A-A

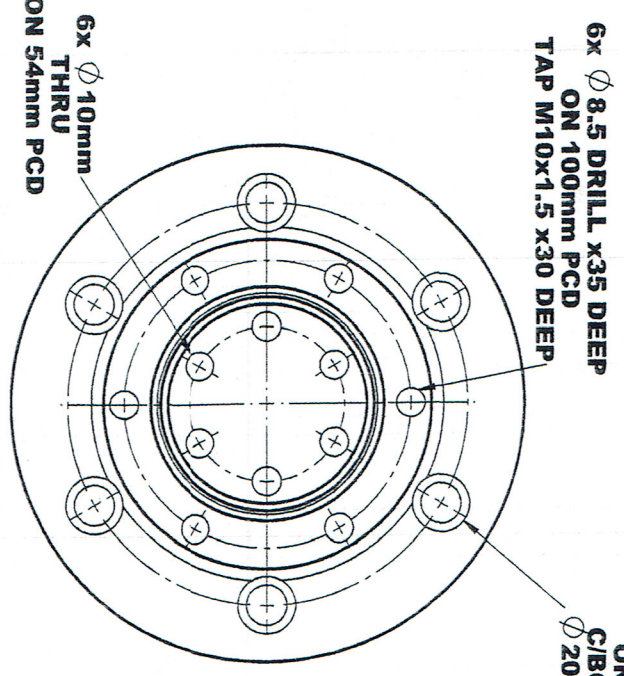
ϕ 20 C/BORE
30mm DEEP



147 (6)

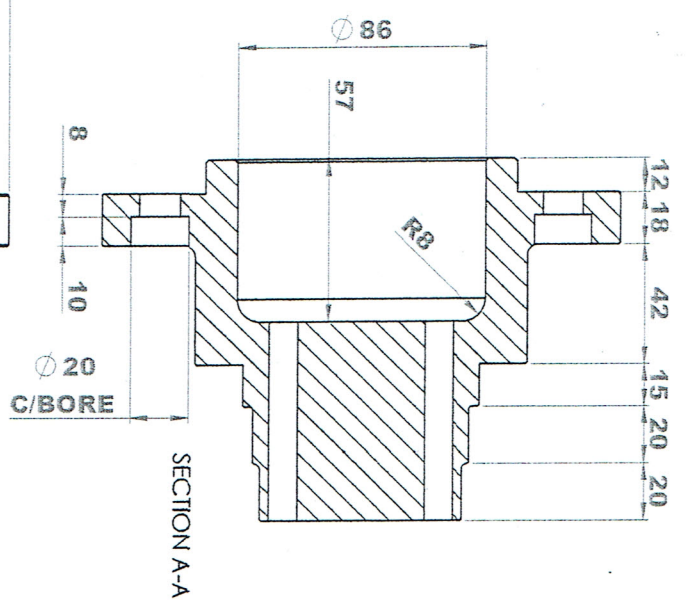
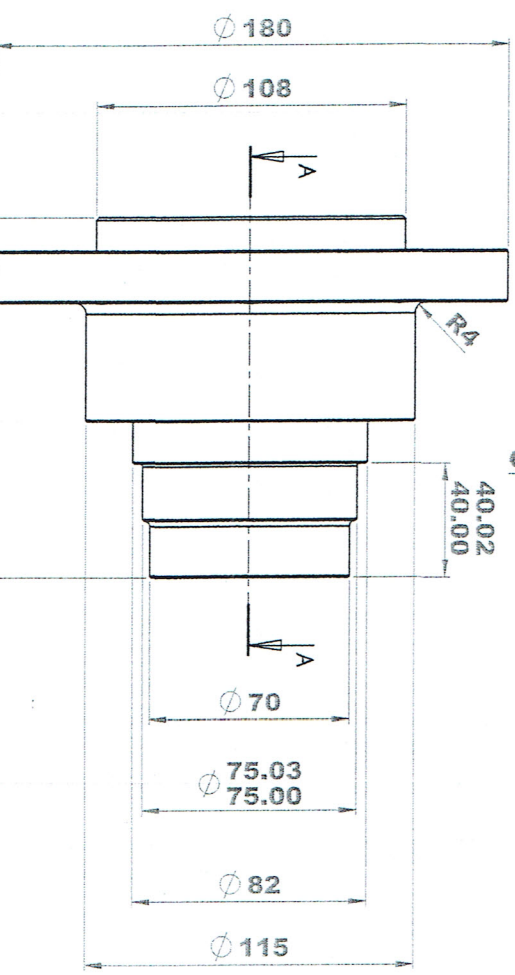


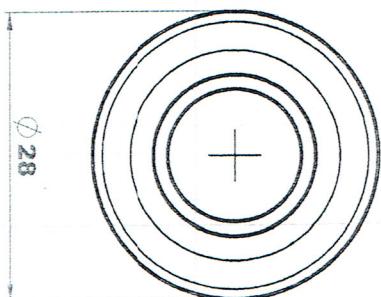
Qty = 2
Aluminum



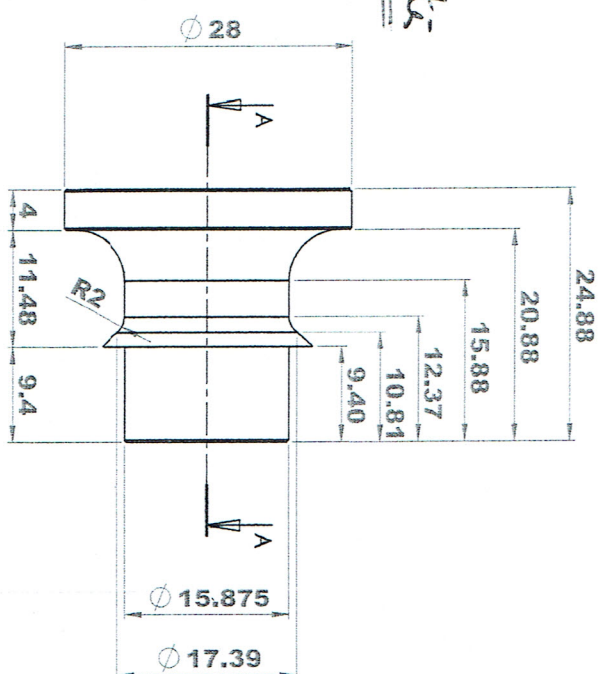
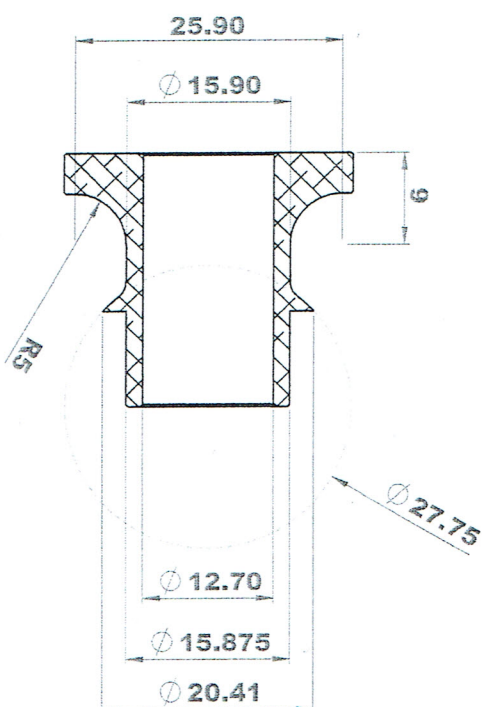
6x ϕ 8.5 DRILL x35 DEEP
ON 100mm PCD
TAP M10x1.5 x30 DEEP

6x ϕ 13.75mm THRU
ON 139.7mm PCD
C/BORE BACK FACE
 ϕ 20mm x10mm DEEP

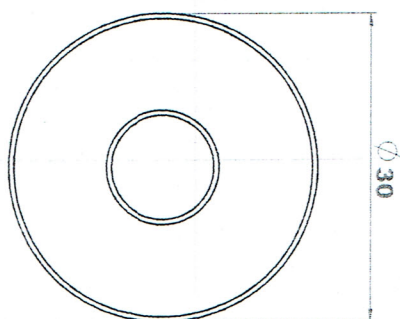
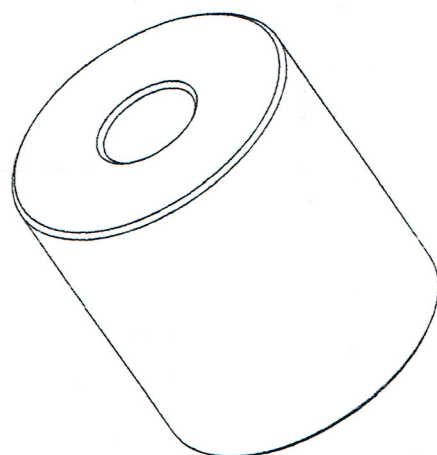




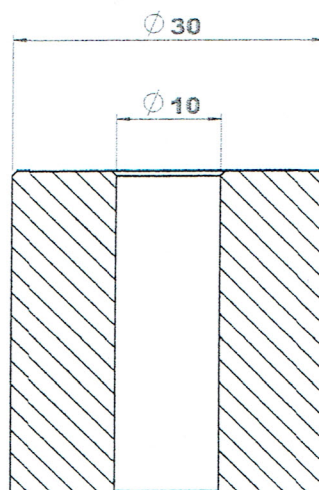
Aluminum -
4 units



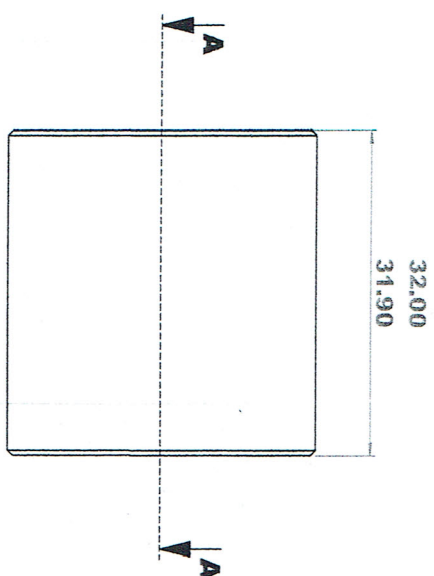
Rep 1 (2)



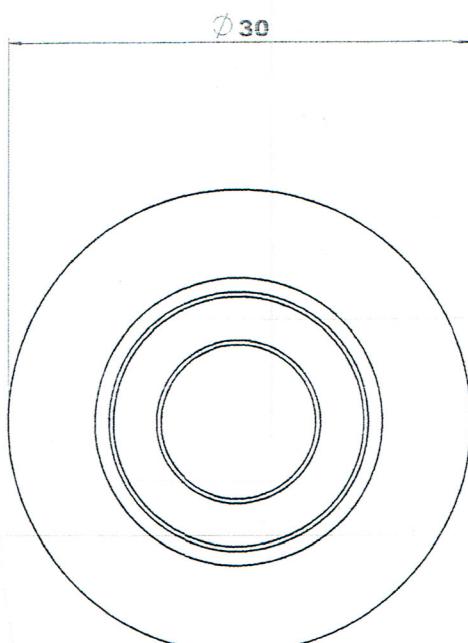
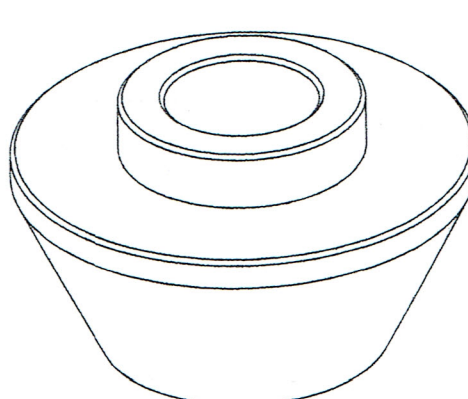
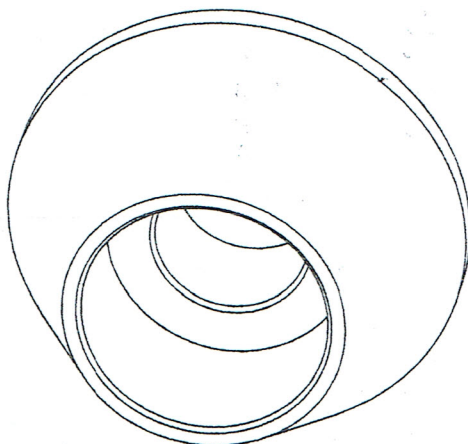
ALUMINIUM.
Ø 10



SECTION A-A

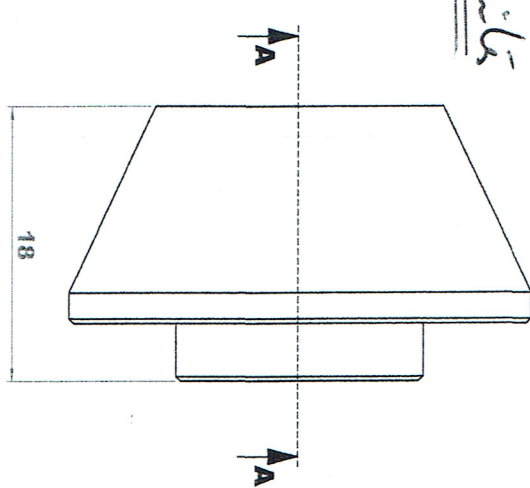
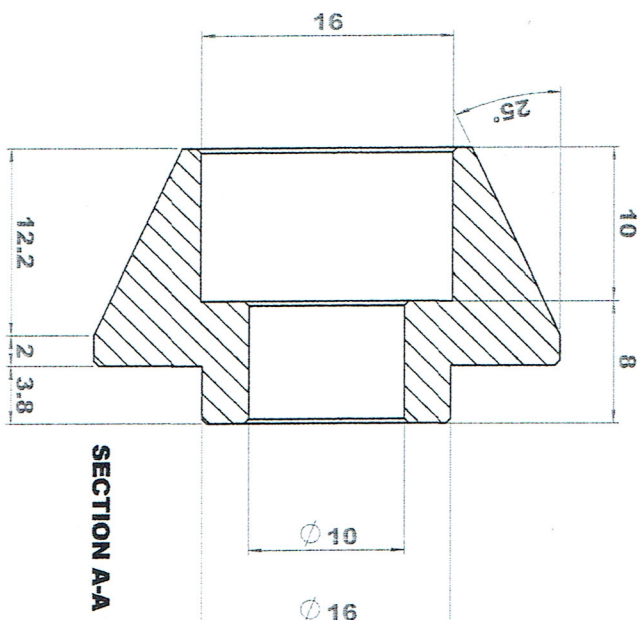


Rep E

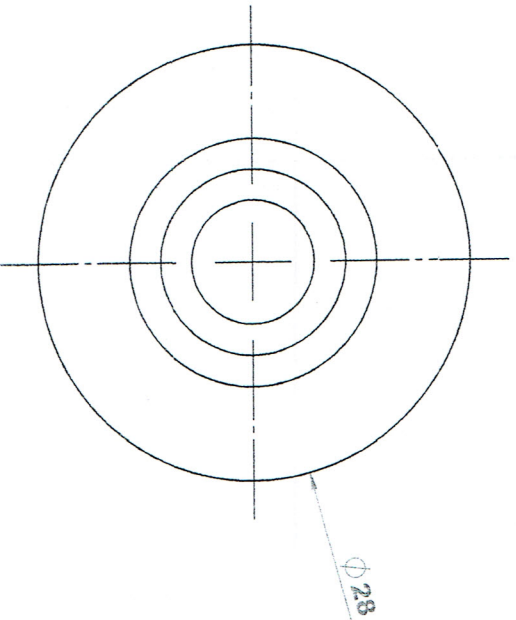
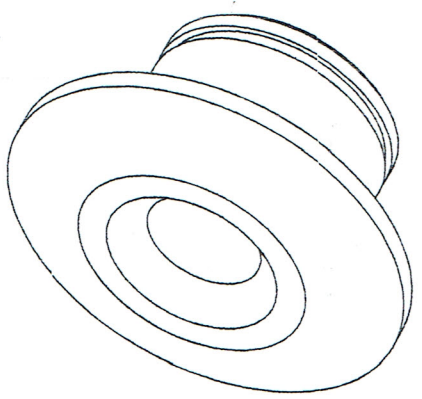


Aluminium

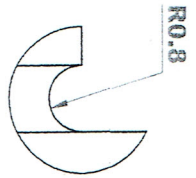
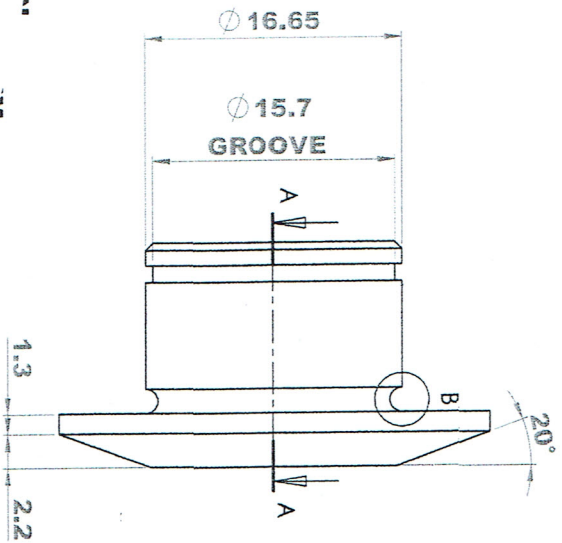
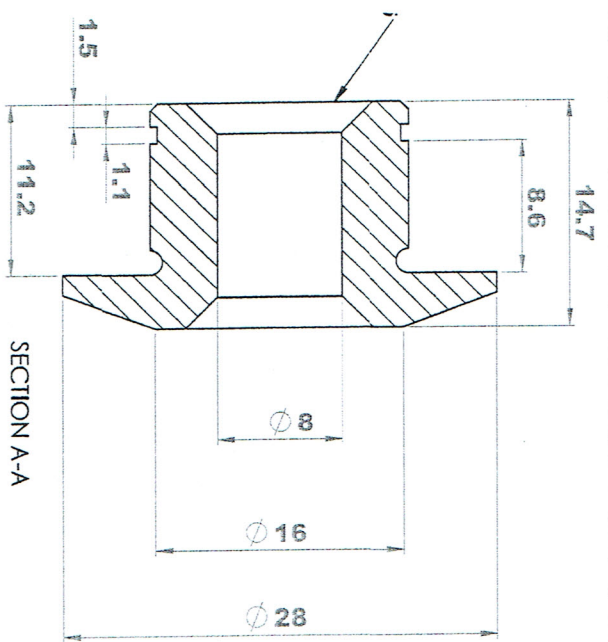
Ø 16



Ref 7

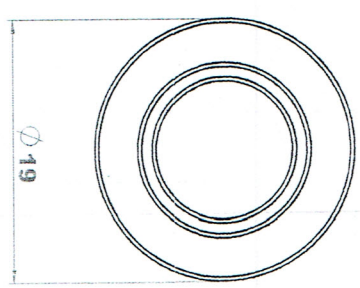
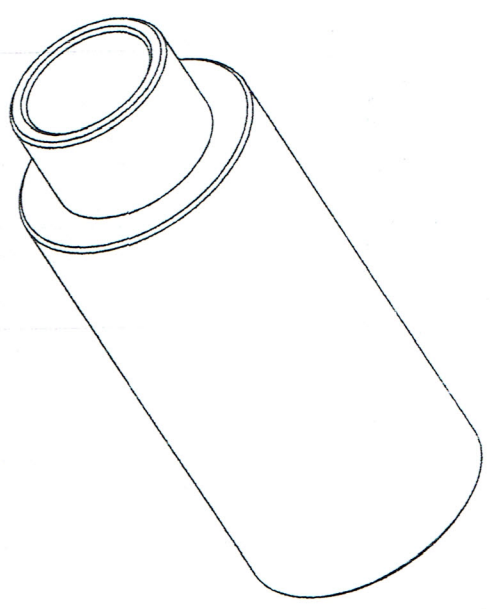


Aluminium
ale = 18 mils



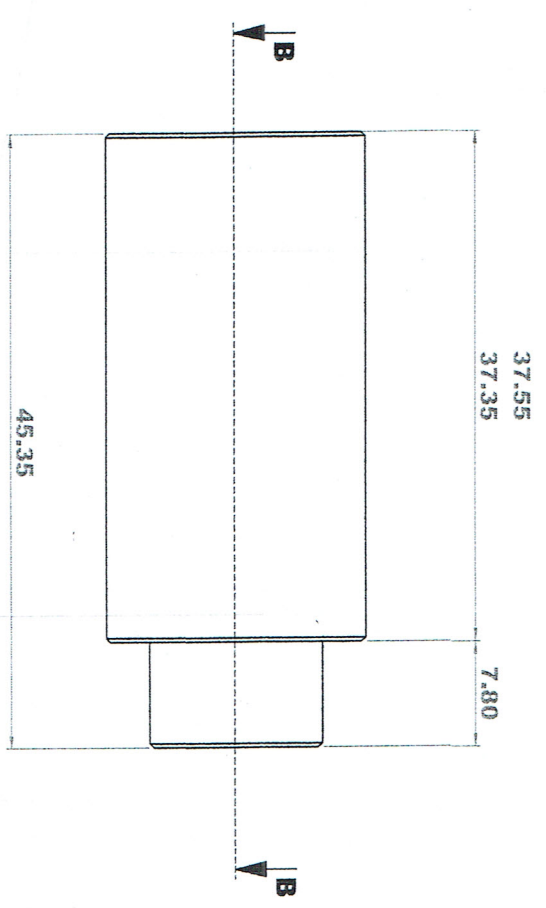
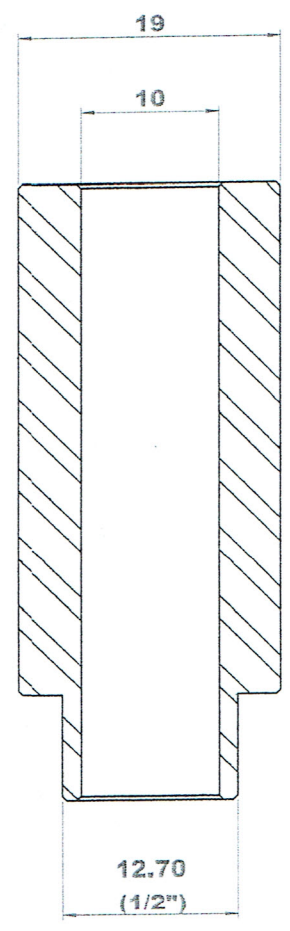
DETAIL B
SCALE 8:1

Rep (C)



ALUMINIUM

$\alpha = 2$



Rep (H)

2

3

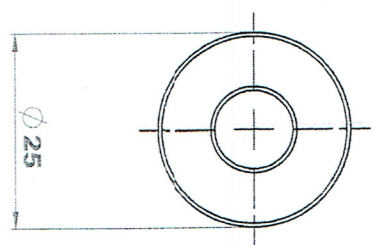
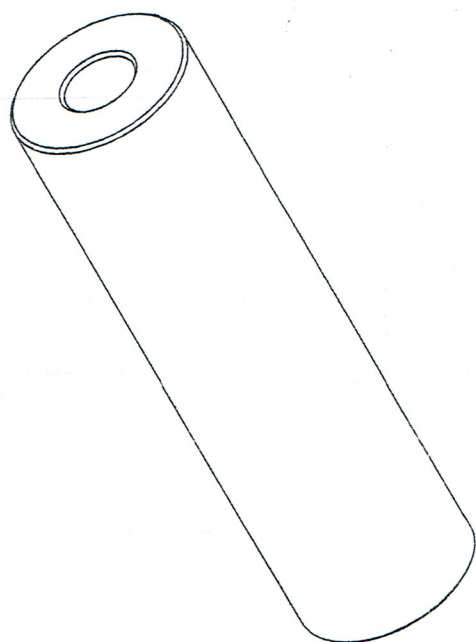
4

5

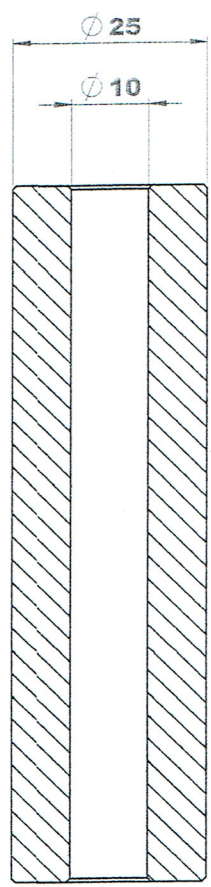
6

7

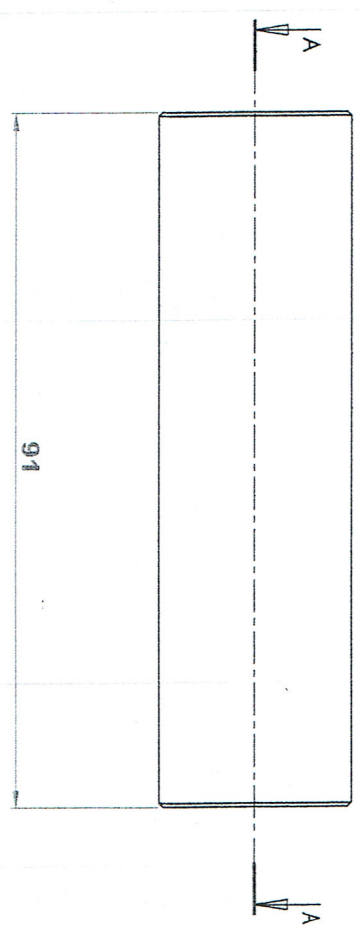
8



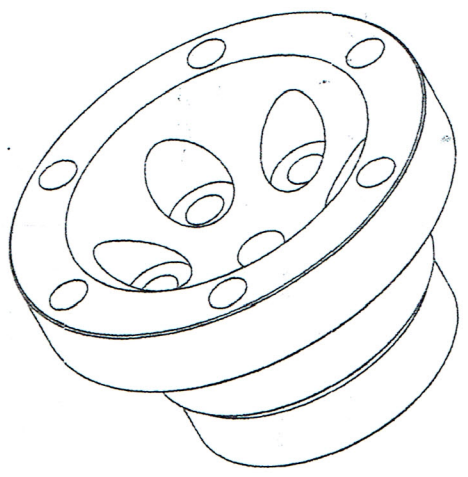
ALUMINIUM
de-1



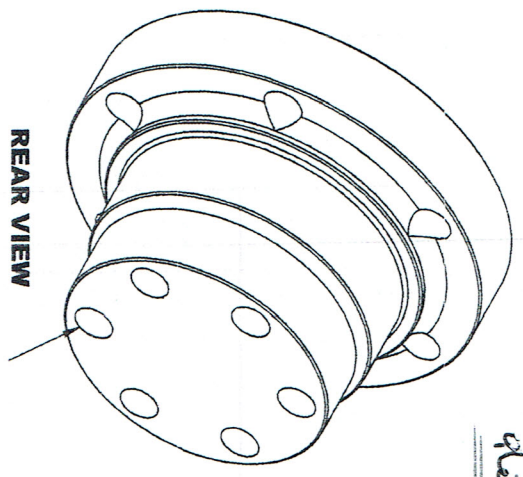
SECTION A-A



Ref I

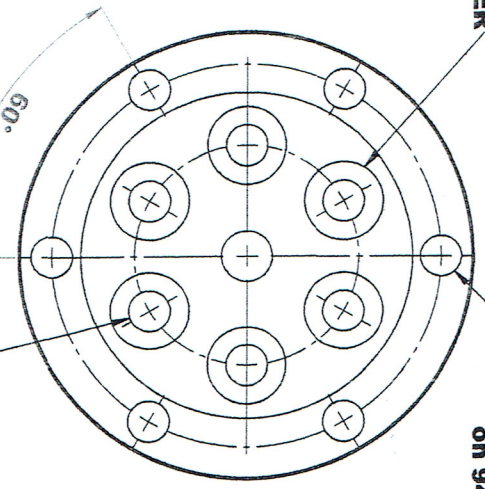


FRONT VIEW

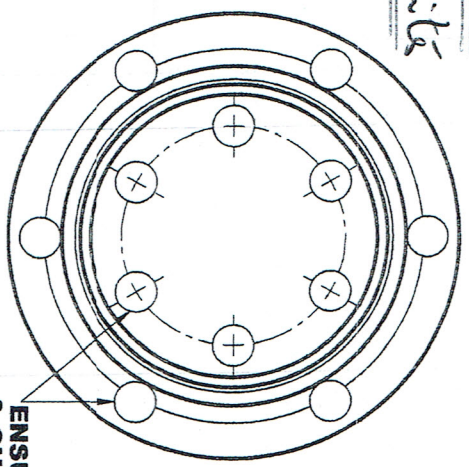


REAR VIEW

Aluminium
dia = 4 units



FRONT VIEW



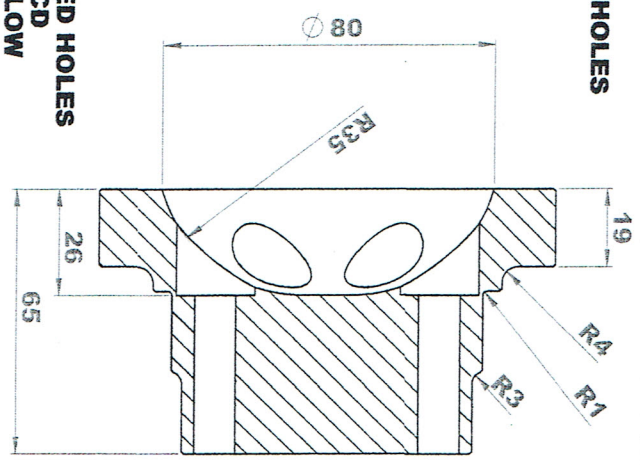
REAR VIEW

ENSURE INNER
& OUTER HOLES
ARE OFFSET

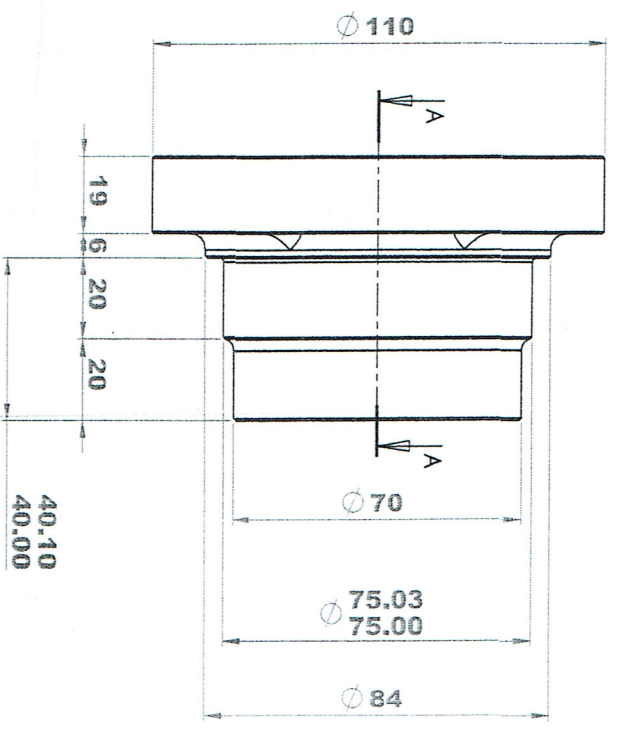
COUNTERBORE
19mm DIAMETER

6 x M10x1.5 TAPPED HOLES
on 94mm PCD

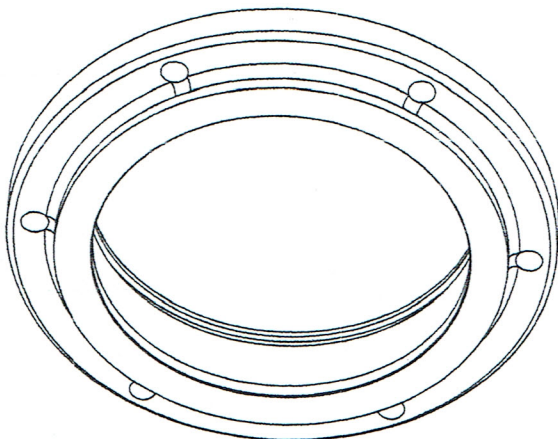
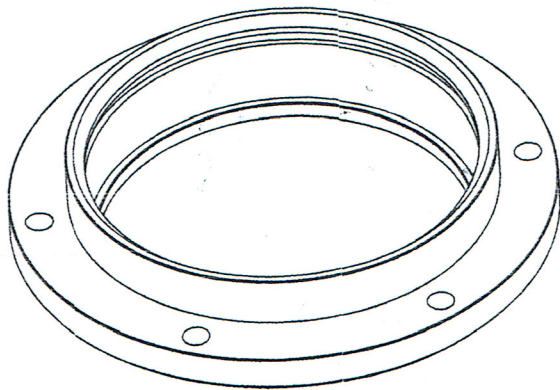
6 x M10x1.5 TAPPED HOLES
on 54mm PCD
SEE NOTE BELOW



SECTION A-A



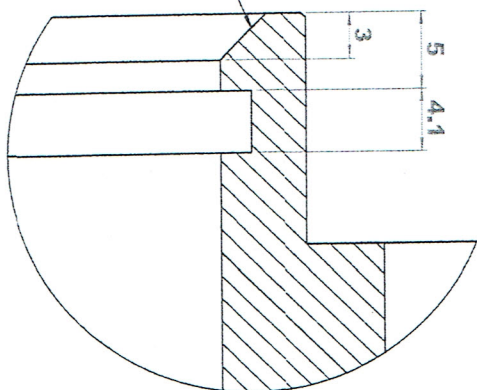
Rep 5



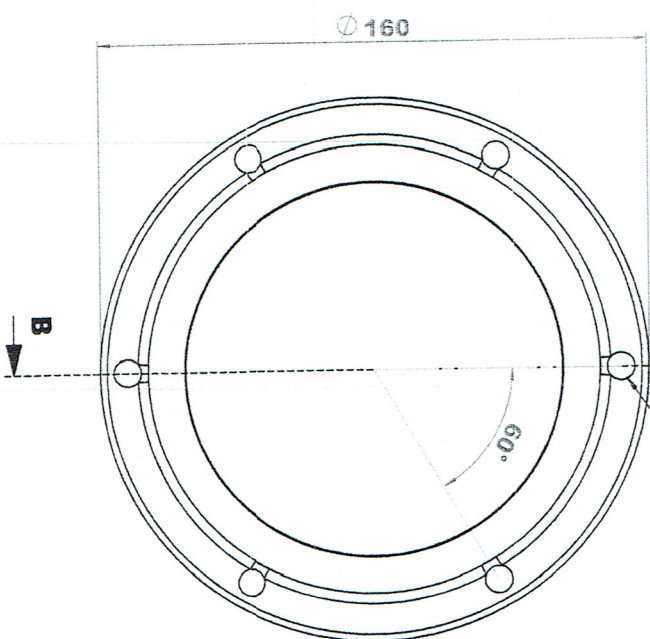
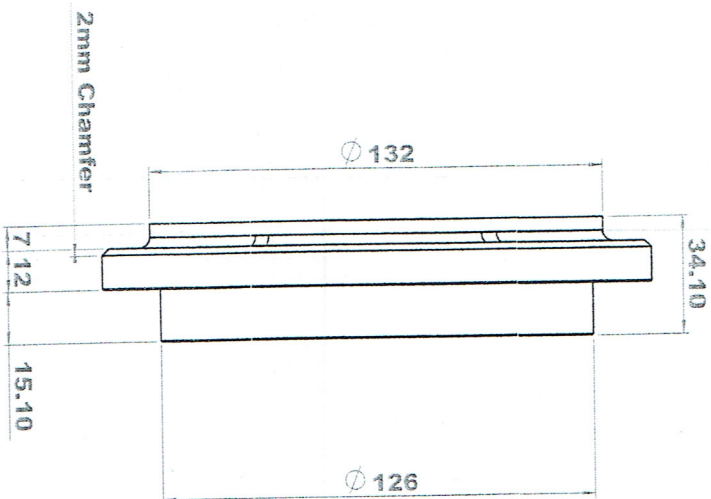
Aluminium.

CHAMFER
45 degrees x 3mm

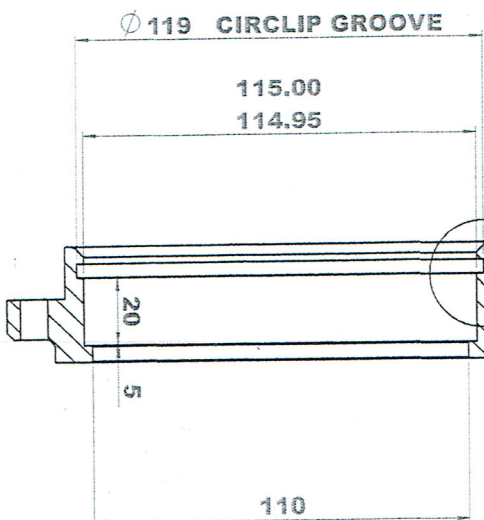
Chamfer all edges
.3mm



DETAIL C
SCALE 3 : 1

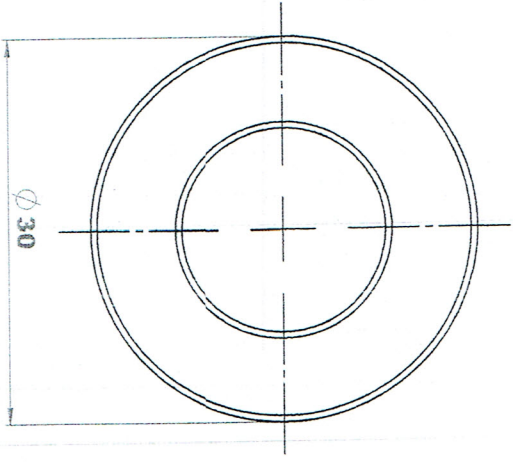
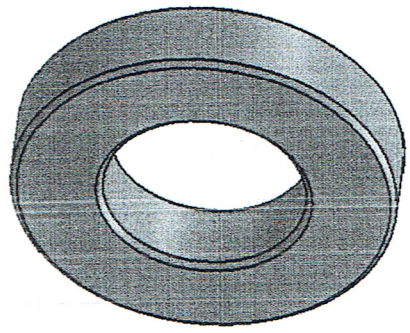


DRILL & TAP
6 PLACES
M8x1.25 on 144mm PCD

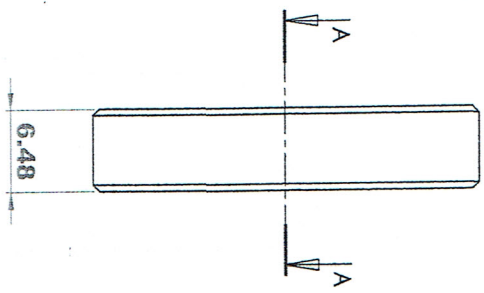
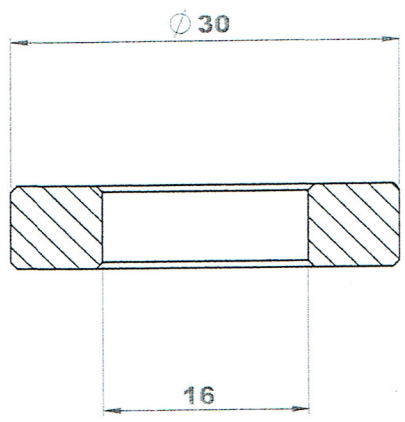


SECTION B-B

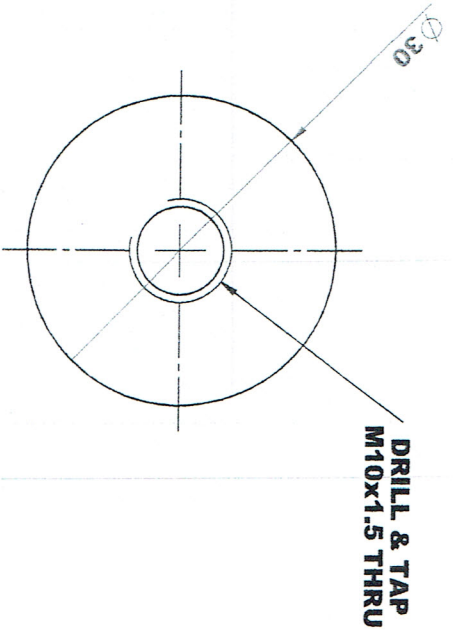
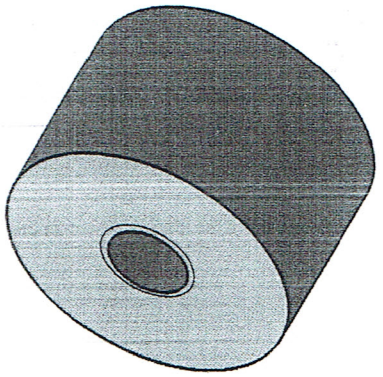
Rep (K)



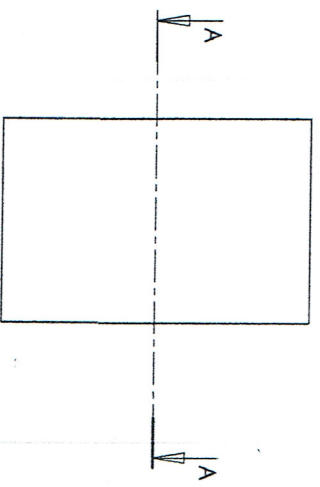
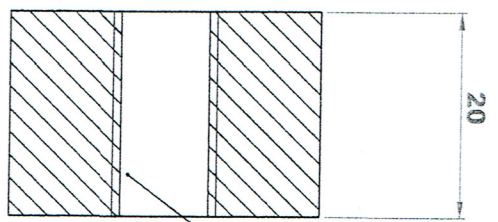
Aluminium
ale = 8



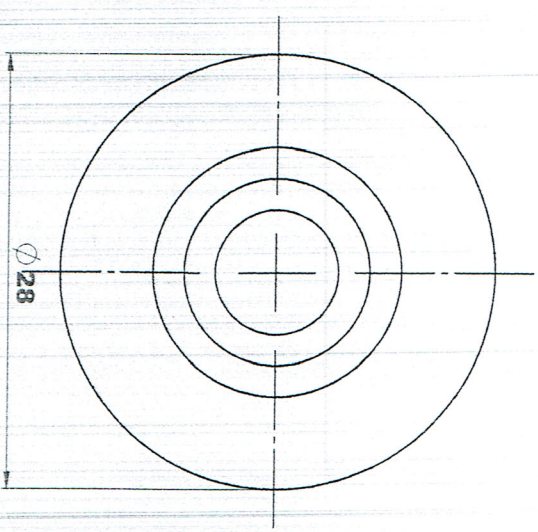
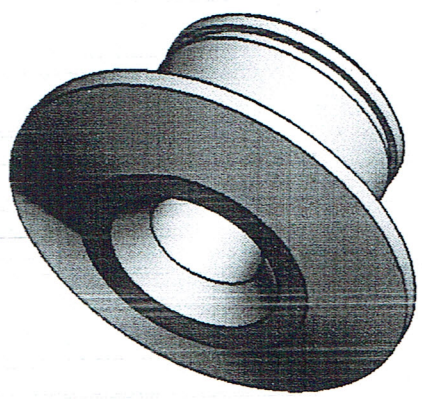
Ref L



Aluminium
plate - 4

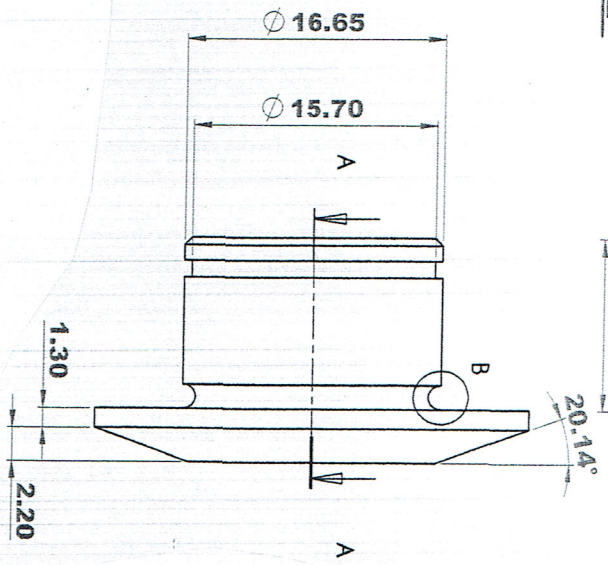
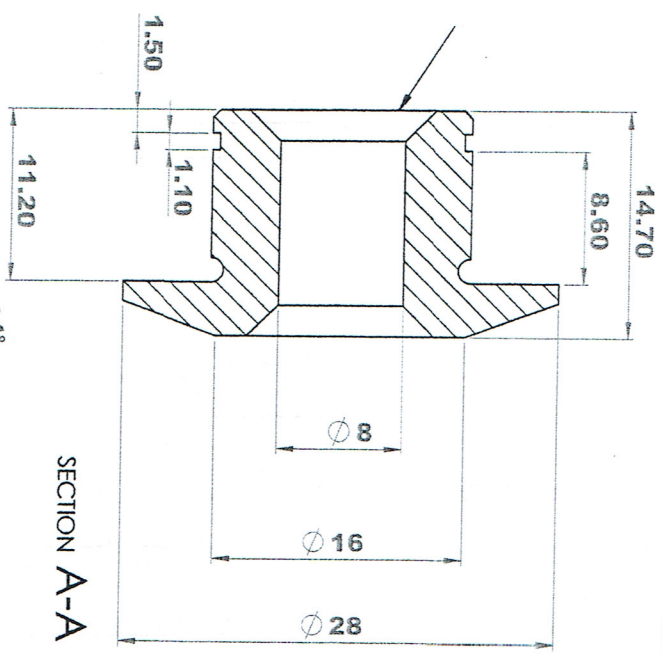


rep 17

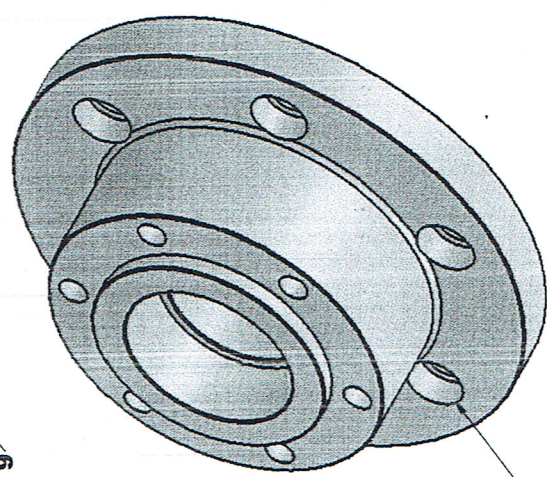


Aluminium

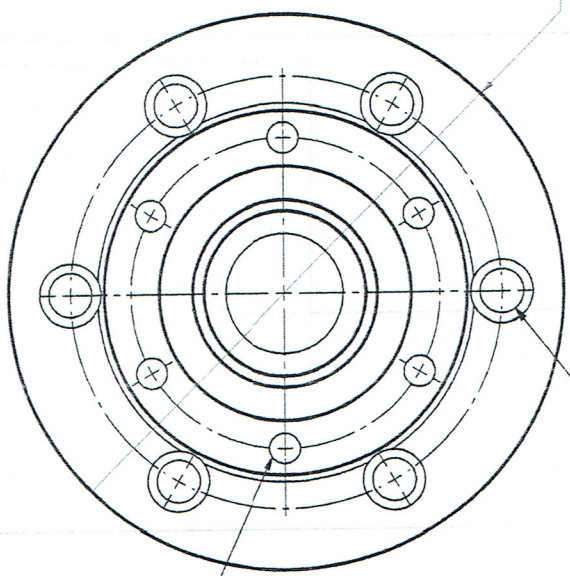
cte = 18 uits



Ref (N)



COUNTERBORE STUD HOLES
20mm Dia x 10mm deep



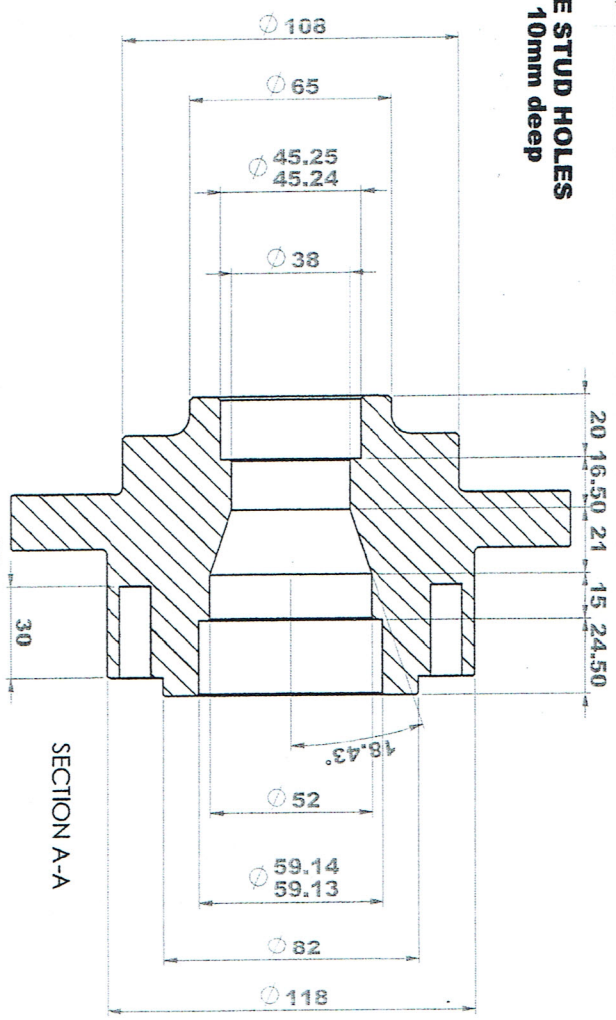
Ø 180

6 x 13.75mm Holes
on a 139.7mm PCD

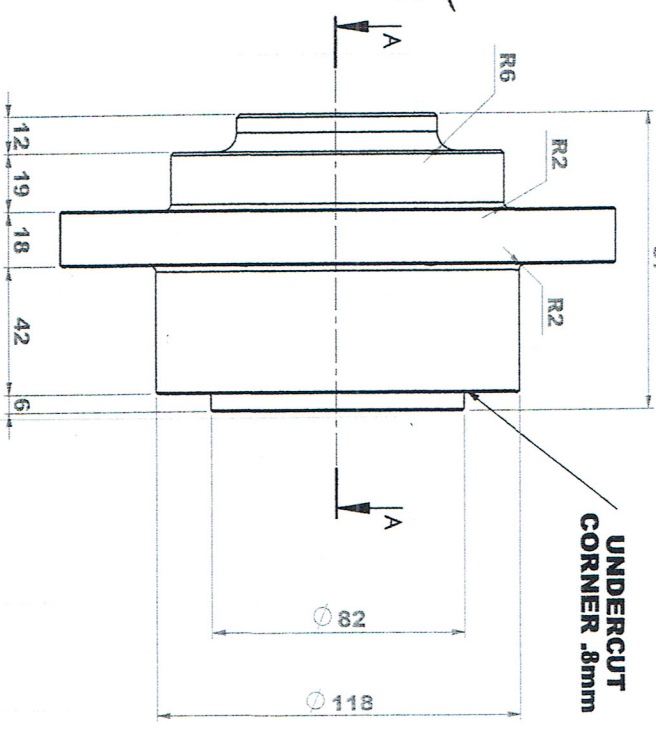
6 x M10x1.5 Tapped
holes on 100mm PCD
Drill 30mm deep

Aluminium

Qty = 2 units



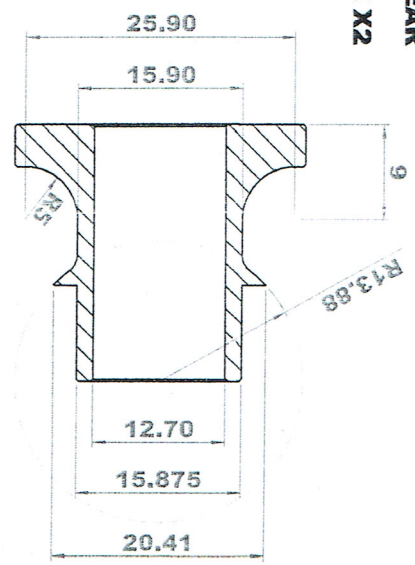
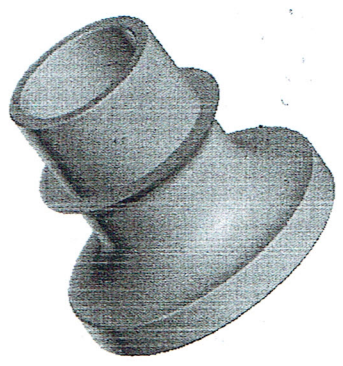
SECTION A-A



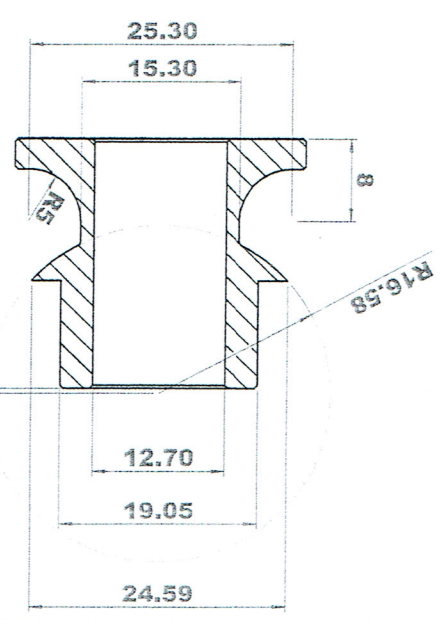
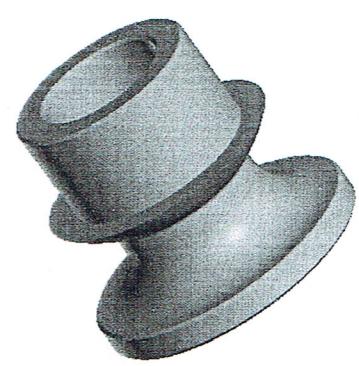
UNDERCUT
CORNER .8mm

Rep ①

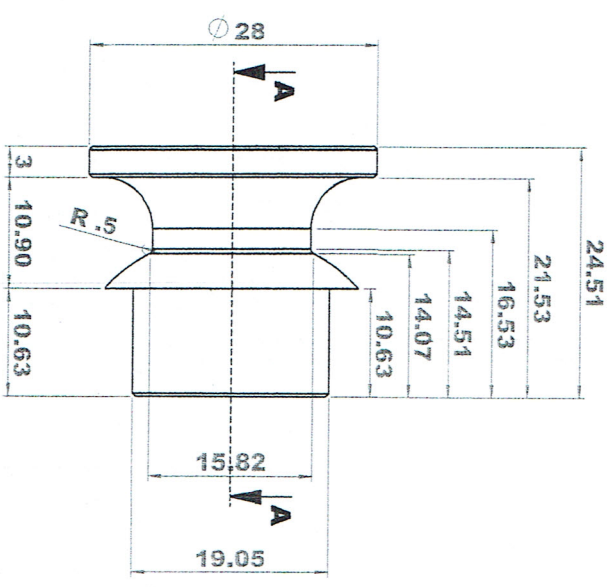
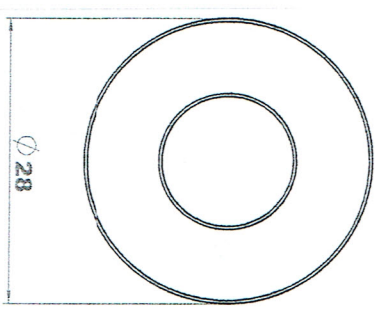
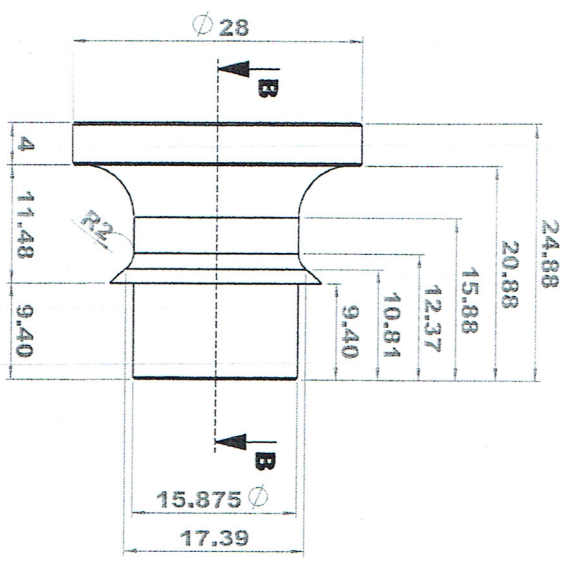
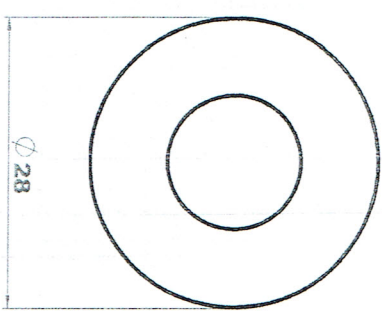
NOTE: THE 5/8 SPACERS ARE ALSO USED ON THE CV2 REAR SUSPENSION, (4). TOTAL REQUIRED FOR THE X2 BUGGY IS 12



SECTION B-B

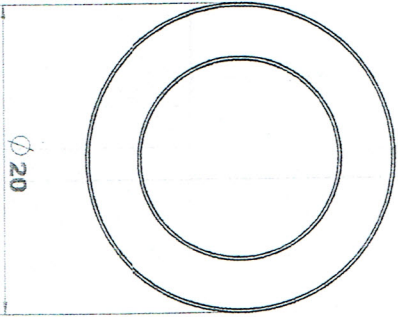
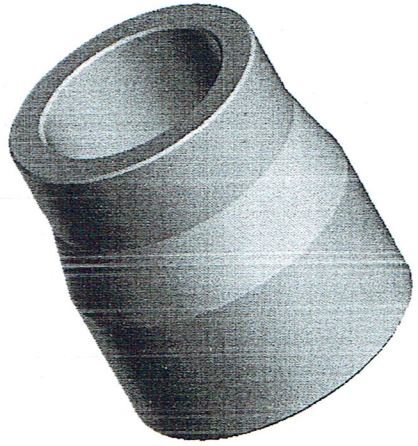


SECTION A-A



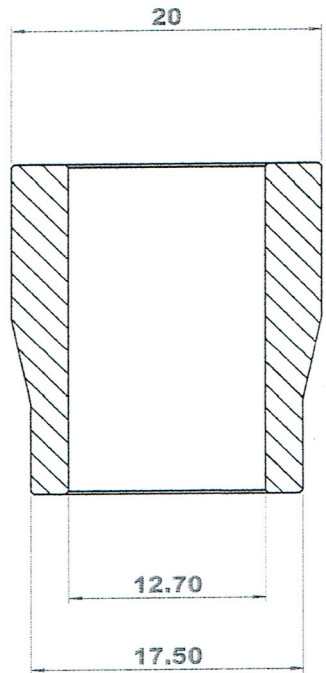
ALUMINUM
qty = 8 units

Ref C



ALUMINIUM

qte = 4 unite



SECTION A-A

