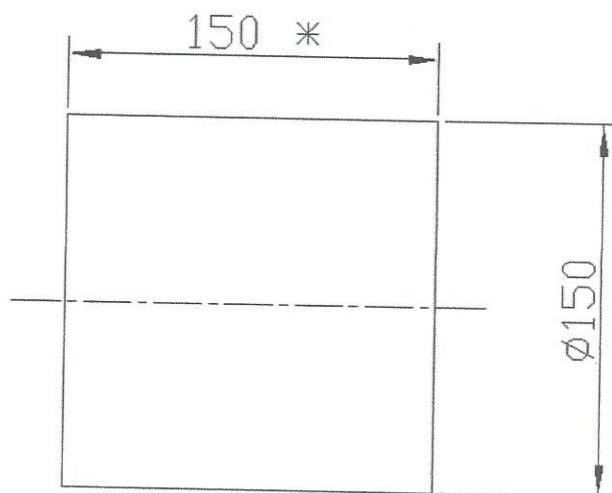


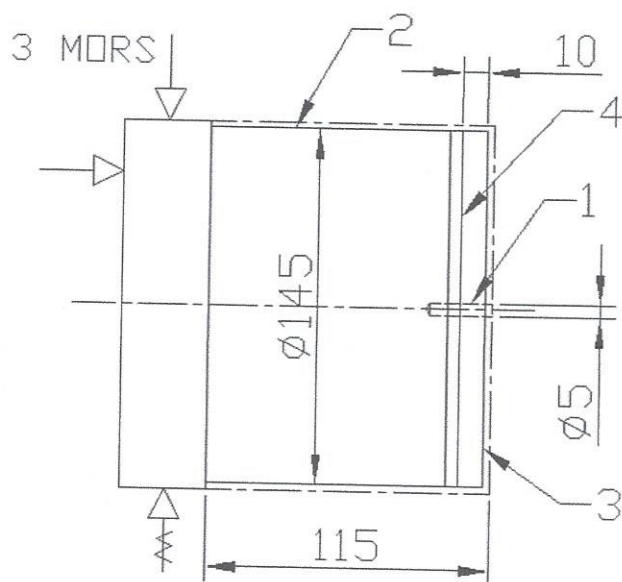
JET PLEIN EN FONTE



PROPOSITIONS D'USINAGE DES PIÈCES EN FONTE

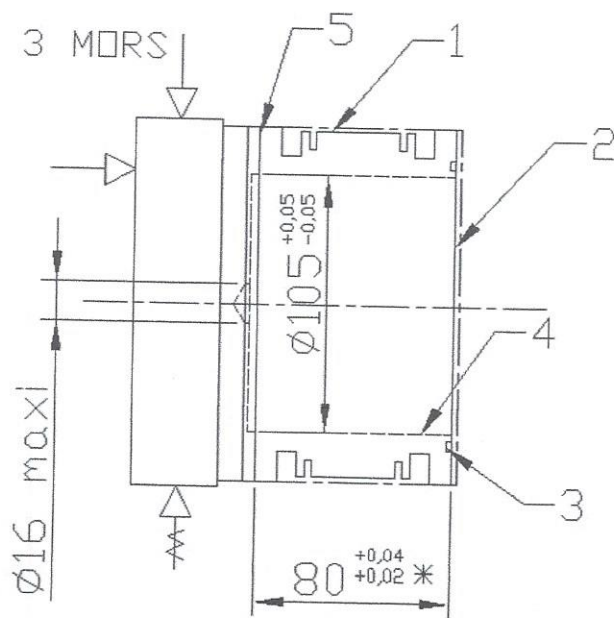
* LONGUEUR A AJUSTER
D'APRES PROFONDEUR
PRISE DES MORS

TOURNAGE FLASQUE GAUCHE



- 1 - PERCAGE
- 2 - CHARIOTAGE
- 3 - DRESSAGE R_a 1,6
- 4 - TRONCONNAGE

TOURNAGE STATOR (SANS DEMONTAGE PIECE)

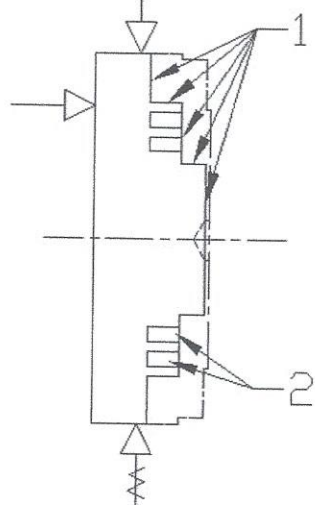


- 1 - CHARIOTAGES/DRESSAGES
- 2 - DRESSAGE R_a 1,6
- 3 - GORGE JOINT R_a 1,6
- 4 - PERCAGE
- 5 - ALESAGE R_a 1,6
- 6 - TRONCONNAGE R_a 1,6

* TOLERANCE A CONFIRMER
APRES MESURE DU ROTOR

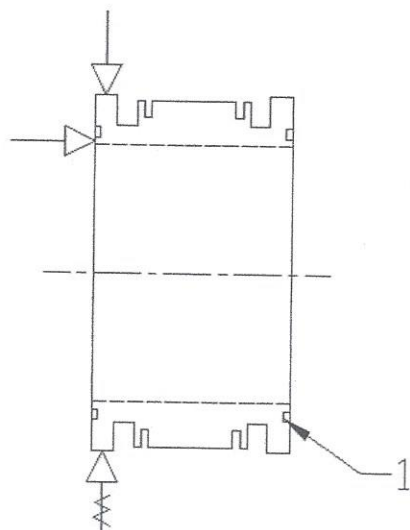
TOURNAGE FLASQUE DROIT (SANS DEMONTAGE PIECE)

3 MORS



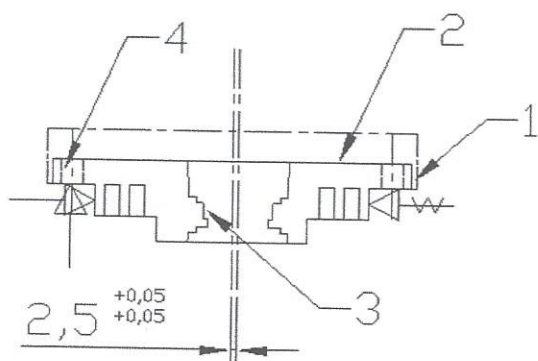
- 1 - CHARIOTAGES/DRESSAGES
- 2 - GORGES

TOURNAGE STATOR



- 1 - GORGE JOINT Ra 1,6

ALESAGE FLASQUE DROIT



- 1 - CHARIOTAGE
- 2 - DRESSAGE Ra 1,6
- 3 - ALESAGE
- 4 - PERCAGE DIA 9 ET 4

AUTRES OPERATIONS PERCAGES FLASQUE
GAUCHE ET STATOR