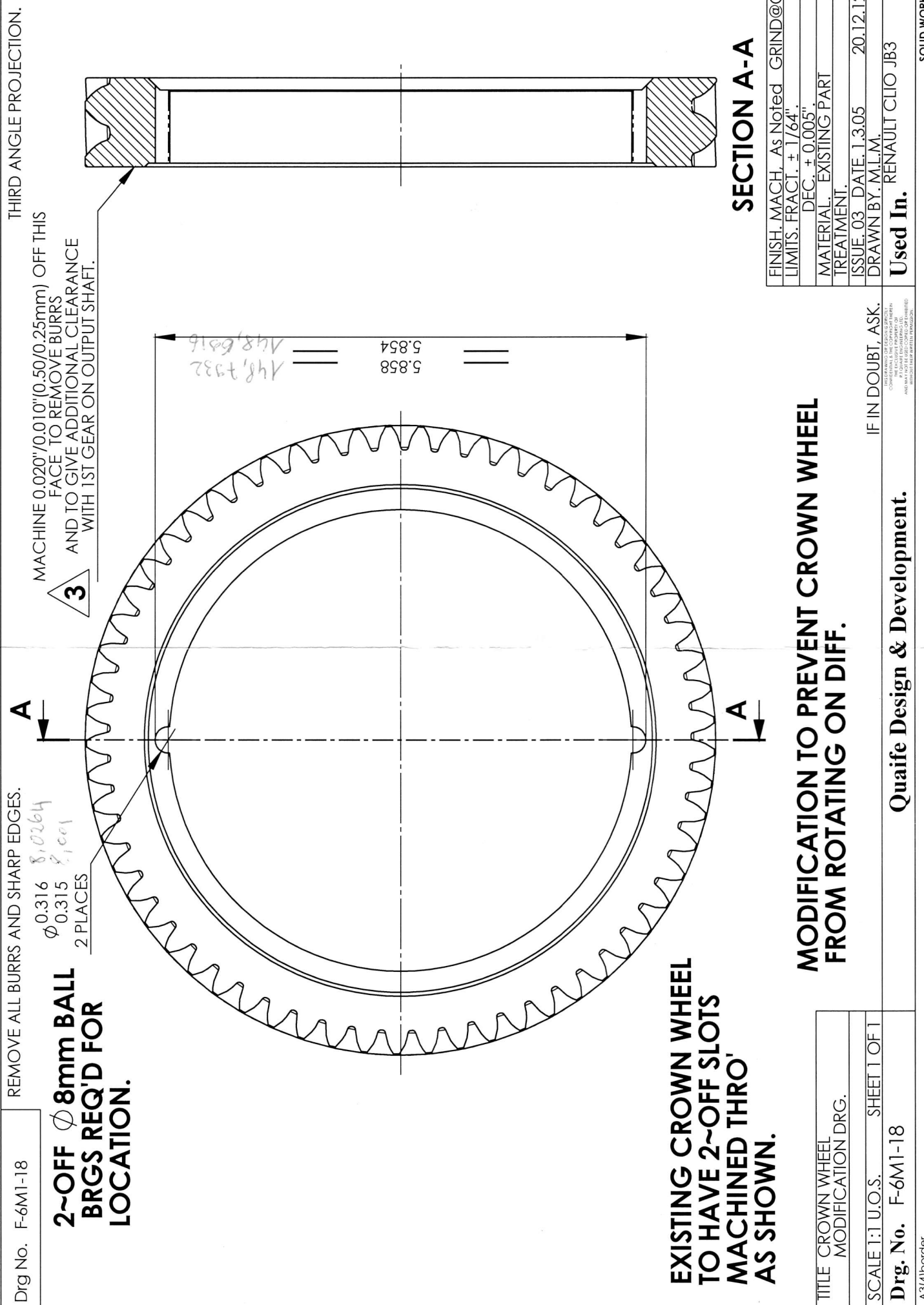




THIRD ANGLE PROJECTION.

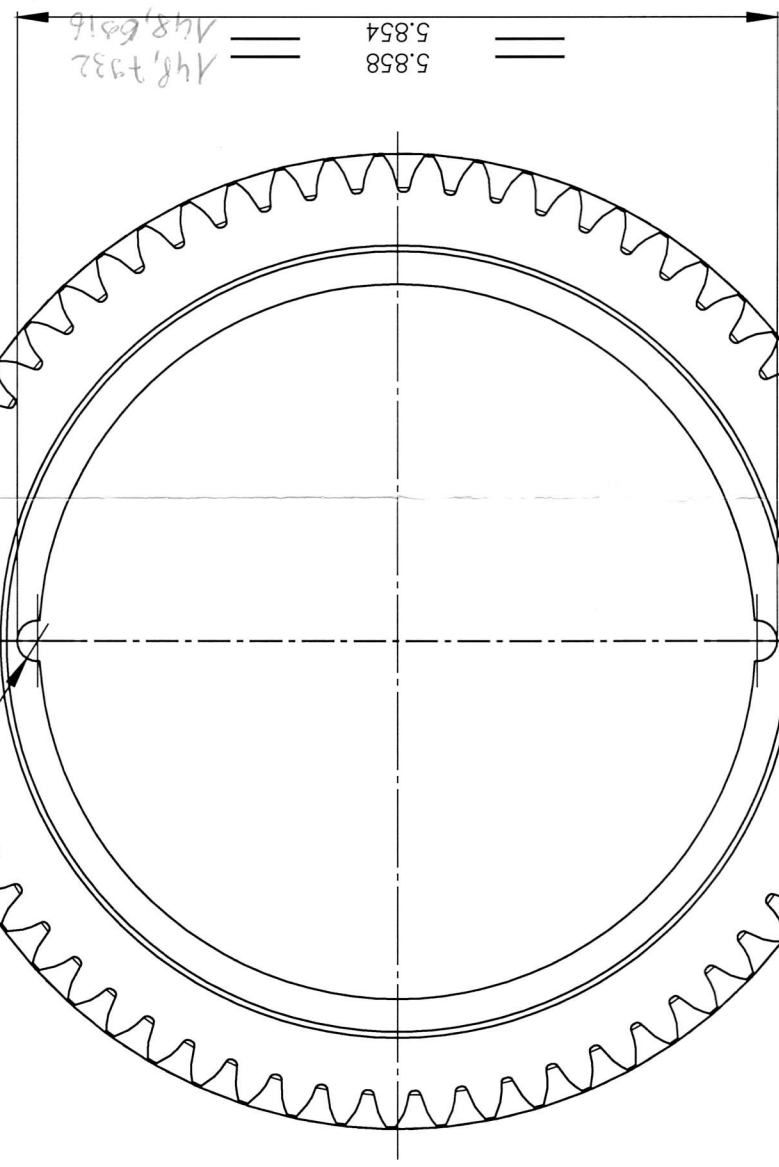
REMOVE ALL BURRS AND SHARP EDGES.

Drg No. F-6M1-18

2~OFF Ø 8mm BALL
BRGS REQ'D FOR
LOCATION.

MACHINE 0.020"/0.010" (0.50/0.25mm) OFF THIS
FACE TO REMOVE BURRS
AND TO GIVE ADDITIONAL CLEARANCE
WITH 1ST GEAR ON OUTPUT SHAFT.

0.316 8,0264
Ø 0.315 8,001
2 PLACES



EXISTING CROWN WHEEL
TO HAVE 2~OFF SLOTS
MACHINED THRO'
AS SHOWN.

SECTION A-A

FINISH: MACH. As Noted GRIND@G
LIMITS: FRACT. ± 1/64"
DEC. + 0.005"
MATERIAL: EXISTING PART
TREATMENT:
ISSUE: 03 DATE: 1.3.05 20.12.12
DRAWN BY: M.L.M.
Used In. RENAULT CLIO JB3

MODIFICATION TO PREVENT CROWN WHEEL
FROM ROTATING ON DIFF.

IF IN DOUBT, ASK.

TITLE CROWN WHEEL MODIFICATION DRG.
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. F-6M1-18

Quaife Design & Development.

Used In. RENAULT CLIO JB3